

TORNALAMA TURNING

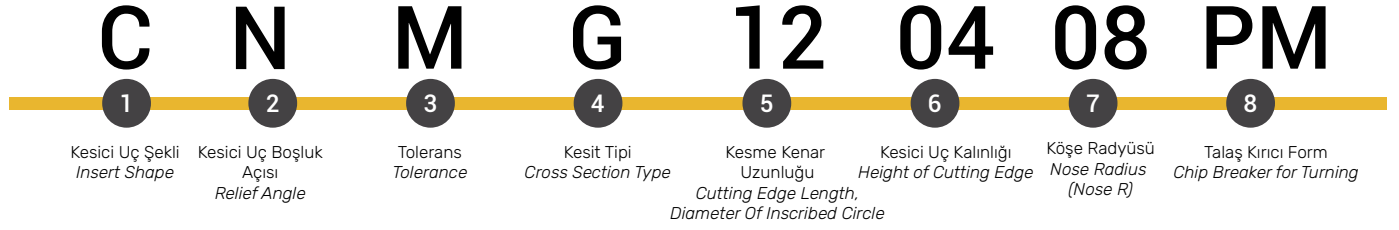
2026 | CATALOG

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 **EUROLOY**
CARBIDE TOOLS

TORNALAMA UÇLARININ KOD SİSTEMİ (ISO)

TURNING INSERT CODE SYSTEM (ISO)



1 Kesici Uç Şekli / Insert Shape

C N M G 12 04 08 PM

2 Kesici Uç Boşluk Açısı / Relief Angle

C N M G 12 04 08 PM

4 Kesit Tipi / Cross Section Type

C N M G 12 04 08 PM

3 Tolerans / Tolerance

C N M G 12 04 08 PM

Sınıf / Class	d	m	t
A	± 0.025	± 0.005	± 0.025
C	± 0.025	± 0.013	± 0.025
H	± 0.013	± 0.013	± 0.025
E	± 0.025	± 0.025	± 0.025
G	± 0.025	± 0.025	± 0.013
J*	± 0.05-±0.15	± 0.005	± 0.025
K*	± 0.05-±0.15	± 0.013	± 0.025
L*	± 0.05-±0.15	± 0.025	± 0.025
M*	± 0.05-±0.15	± 0.08-±0.20	± 0.13
N*	± 0.05-±0.15	± 0.08-±0.18	± 0.025
U*	± 0.08-±0.25	± 0.13-±0.38	± 0.13

* Kenarları taşlanmamış kesici uçlar içindir. *Sides are based on unground insert.

C, E, H, M, O, P, R, S, T, W Tipi Kesici Uçların Toleransları (Özel Durumlar)
Tolerance on C, E, H, M, O, P, R, S, T, W Insert Shape (Exceptional Case)

d	Tolerans / Tolerance d		Tolerans / Tolerance m	
	J, K, L, M, N	U	M, N	U
6.35	± 0.05	± 0.08	± 0.08	± 0.13
9.525	± 0.05	± 0.08	± 0.08	± 0.13
12.7	± 0.08	± 0.13	± 0.13	± 0.20
15.875	± 0.10	± 0.18	± 0.15	± 0.27
19.05	± 0.10	± 0.18	± 0.15	± 0.27
25.4	± 0.13	± 0.25	± 0.18	± 0.38

D Tipi Kesici Uçların Toleransları (Özel Durumlar)
Tolerance on D Insert Shape (Exceptional Case)

d	Tolerans / Tolerance d		Tolerans / Tolerance m	
	J, K, L, M, N	U	M, N	U
6.35	± 0.05		± 0.11	
9.525	± 0.05		± 0.11	
12.7	± 0.08		± 0.15	
15.875	± 0.10		± 0.18	
19.05	± 0.10		± 0.18	

TORNALAMA UÇLARININ KOD SİSTEMİ (ISO)

TURNING INSERT CODE SYSTEM (ISO)

C

N

M

G

12

04

08

PM

1

2

3

4

5

6

7

8

Kesici Uç Şekli
Insert Shape

Kesici Uç Boşluk
Açısı
Relief Angle

Tolerans
Tolerance

Kesit Tipi
Cross Section Type

Kesme Kenar
Uzunluğu
Cutting Edge Length,
Diameter Of Inscribed Circle

Kesici Uç Kalınlığı
Height of Cutting Edge

Köşe Radyüsü
Nose Radius
(Nose R)

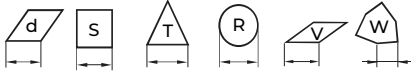
Talaş Kırıcı Form
Chip Breaker for Turning

5

Kesme Kenar Uzunluğu

Cutting Edge Length, Diam. of Inscribed Circle

C N M G 12 04 08 PM



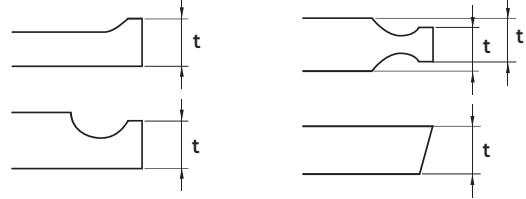
Metrik / Metric						İnç / Inch	d(mm)
04	03	06	03	-	02	1.2 (5)	3.97
05	04	08	04	08	S3	1.5 (6)	4.76
06	05	09	05	09	03	1.8 (7)	5.56
-	-	-	06	-	-	-	6.00
07	06	11	06	11	04	2	6.35
09	07	13	07	13	05	2.5	7.94
-	-	-	08	-	-	-	8.00
11	09	16	09	16	06	3	9.525
-	-	-	10	-	-	-	10.00
13	11	19	11	19	07	3.5	11.11
-	-	-	12	-	-	-	12.00
15	12	22	12	22	08	4	12.70
17	14	24	14	24	09	4.5	14.29
19	15	27	15	27	10	5	15.875
-	-	-	16	-	-	-	16.00
21	17	30	17	30	11	5.5	17.46
23	19	33	19	33	13	6	19.05
-	-	-	20	-	-	-	20.00
27	22	38	22	38	15	7	22.225
-	-	-	25	-	-	-	25.00
31	25	44	25	44	17	8	25.40
38	31	54	31	54	21	10	31.75
-	-	-	32	-	-	-	32.00

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Kesici Uç Kalınlığı

Height of Cutting Edge

C N M G 12 04 08 PM



Sembol / Symbol		Kesme kenarın yüksekliği (t) Height of Cutting Edge (t)	
Metrik / Metric	İnç / Inch	mm	İnç / Inch
01	1(2)	1.59	1/16
T0	1.125	1.79	9/128
T1	1.2	1.98	5/64
02	1.5(3)	2.38	3/32
T2	1.75	2.78	7/64
03	2	3.18	1/8
T3	2.5	3.97	5/32
04	3	4.76	3/16
05	3.5	5.56	7/32
06	4	6.35	1/4
07	5	7.94	5/16
09	6	9.52	3/8
11	7	11.11	7/16
12	8	12.70	1/2

8

Köşe Radyüsü / Nose Radius (Nose R)

C N M G 12 04 08 PM



Sembol Symbol		Köşe Radyüsü Corner Radius	
Metrik Metric	İnç Inch	Metrik Metric	İnç Inch
003	0.1	0.03	0.001
005	0.13	0.05	0.002
	0.2	0.1	0.004
	0.5	0.2	0.008
	1	0.4	1/64
	2	0.8	1/32
	3	1.2	3/64
M0	4	1.6	1/16
	5	2.0	5/64
	6	2.4	3/32
	7	2.8	7/64
	8	3.2	1/8
	-	-	-
	-	-	-

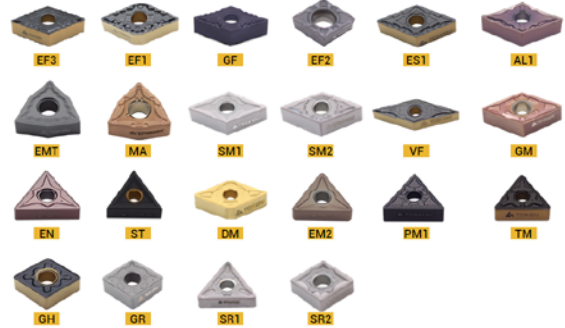
9

Talaş Kırıcı Form

Chip Breaker for Turning

C N M G 12 04 08 PM

ISO Değiştirilebilir Uçlar - Pozitif / ISO Indexable Inserts - Positive



ISO Değiştirilebilir Uçlar - Negatif / ISO Indexable Inserts - Negative



NEGATİF TALAŞ KIRICILAR

NEGATIVE CHIPBREAKERS

Geometry Geometri	Properties Özellikler	Material group Malzeme Grubu						View of Cutting Edge Kesme Kenarı Profili	Basic cutting data diagram Temel Kesme Değerleri Diyagramı	Available Geometries Mevcut Geometrilere
		P	M	K	N	S	H			
PBI	<p>Chipbreaker for steel finishing to semi-finishing. Low cutting forces, ideal for slender or thin-walled parts.</p> <p>Çelik finiş ve yarı finiş tormalama için talaş kırıcıdır. Düşük kesme kuvvetleri sayesinde ince ve zayıf parçalar için uygundur.</p>									CNMG DNMG SNMG TNMG VNMG WNMG
PB3	<p>Chipbreaker for steel semi-finishing. Positive rake design reduces cutting forces and provides good chip control in profile and shoulder turning.</p> <p>Çelik yarı finiş tormalama için talaş kırıcıdır. Pozitif açı kesme kuvvetini azaltır ve profil ile omuz tormalamada iyi talaş kontrolü sağlar.</p>								CNMG DNMG WNMG	
EF1	<p>Suitable for medium to rough machining. Good chip control in tough steels and facing operations.</p> <p>Orta kaba işleme için uygundur. Tok çeliklerde ve alın tormalamada iyi talaş kontrolü sağlar.</p>								DNMG VNMG	
EF2	<p>Suitable for medium machining of stainless steel. Provides stable cutting performance and effective chip control.</p> <p>Paslanmaz çeliğin orta tormalama işlemleri için uygundur. Stabil kesme performansı ve etkili talaş kontrolü sağlar.</p>								SNMG TNMG VNMG	
EF3	<p>First choice for finishing mild steel. Provides effective chip control.</p> <p>Yumuşak çelik finiş işlemleri için ilk tercihtir. Etkili talaş kontrolü sağlar.</p>								DNMG TNMG WNMG	
SF1	<p>Sharp cutting edge design reduces built-up edge formation. Ensures stable chip evacuation during machining.</p> <p>Keskin kesme kenarı tasarımı yığıntı talaş oluşumunu azaltır. İşleme sırasında stabil talaş tahliyesi sağlar.</p>								CNMG DNMG SNMG TNMG VNMG WNMG	
MBZ	<p>Chipbreaker for stainless steel finishing. High positive rake reduces cutting force and built-up edge, providing good surface quality.</p> <p>Paslanmaz çelik finiş tormalama için talaş kırıcıdır. Yüksek pozitif açı kesme kuvvetini ve yığıntı talaşı azaltarak iyi yüzey kalitesi sağlar.</p>								CNMG DNMG SNMG VNMG WNMG	
SCB	<p>Chipbreaker for medium turning of heat-resistant and titanium alloys. Large rake angle and small land width provide smooth cutting and low cutting forces.</p> <p>Isıya dayanıklı alaşımlar ve titanyum alaşımlarının orta tormalaması için talaş kırıcıdır. Büyük açı ve dar land yapısı kolay kesme ve düşük kesme kuvveti sağlar.</p>								CNMG DNMG SNMG TNMG VNMG WNMG	

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

NEGATİF TALAŞ KIRICILAR

NEGATIVE CHIPBREAKERS

Geometry Geometri	Properties Özellikler	Material group Malzeme Grubu						View of Cutting Edge Kesme Kenarı Profili	Basic cutting data diagram Temel Kesme Değerleri Diyagramı	Available Geometries Mevcut Geometrilere
		P	M	K	N	S	H			
AL	<p>Designed for aluminum continuous turning. High rake angle ensures smooth cutting and long tool life. Suitable for finishing with high feed.</p> <p>Alüminyum sürekli tormalama için tasarlanmıştır. Yüksek açısı sayesinde kolay kesme ve uzun takım ömrü sağlar. Yüksek ilerlemeli finiş işlemleri için uygundur.</p>									DNMG SNMG TNMG VNMG WNMG
ES1	<p>Good chip control at various depths of cut. Suitable for face turning.</p> <p>Farklı kesme derinliklerinde iyi talaş kontrolü sağlar. Alın tormalama işlemleri için uygundur.</p>									DNMG TNMG WNMG CNMG
MA	<p>First choice for medium machining of carbon and alloy steels. Positive land design ensures sharp and stable cutting.</p> <p>Karbon çeliği ve alaşımlı çeliklerin orta işleme operasyonları için ilk tercihtir. Pozitif land tasarımı keskin ve stabil kesme sağlar.</p>									CNMG TNMG VNMG WNMG
ST	<p>First choice for medium machining of cast iron. Also suitable for medium machining of steel.</p> <p>Dökme demirin orta işleme operasyonları için ilk tercihtir. Çeliğin orta işleme işlemlerinde de kullanılabilir.</p>									CNMG DNMG SNMG TNMG VNMG WNMG
PM1	<p>Suitable for medium machining of steel and cast iron. Provides stable cutting performance.</p> <p>Çeliğin ve dökme demirin orta işleme operasyonları için uygundur. Stabil kesme performansı sağlar.</p>									CNMG DNMG SNMG TNMG WNMG
TM	<p>Chipbreaker for medium to rough machining. Designed for stable chip control at medium to high feed rates.</p> <p>Orta ve kaba işleme için talaş kırıcıdır. Orta ve yüksek ilerlemelerde stabil talaş kontrolü sağlar.</p>									CNMG DNMG SNMG TNMG VNMG WNMG
PD	<p>Chipbreaker for steel medium turning. Double rake design provides sharp cutting edges, low cutting forces, and reliable chip control.</p> <p>Çelik orta tormalama için talaş kırıcıdır. Çift açısı keskin kesme kenarı, düşük kesme kuvveti ve güvenilir talaş kontrolü sağlar.</p>									CNMG DNMG SNMG TNMG VNMG WNMG
SM1	<p>Ensures stable chip evacuation. Variable land design improves crater wear resistance and tool life.</p> <p>Stabil talaş tahliyesi sağlar. Değişken land tasarımı krater aşınmasına karşı direnci artırarak takım ömrünü uzatır.</p>									CNMG DNMG SNMG TNMG VNMG WNMG

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

NEGATİF TALAŞ KIRICILAR

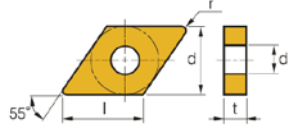
NEGATIVE CHIPBREAKERS

Geometry Geometri	Properties Özellikler	Material group Malzeme Grubu						View of Cutting Edge Kesme Kenarı Profili	Basic cutting data diagram Temel Kesme Değerleri Diyagramı	Available Geometries Mevcut Geometrilere
		P	M	K	N	S	H			
EM2	<p>Recommended chipbreaker for semi-finishing of M-type materials. Double-sided design improves chip control and reduces adhesion when machining stainless steel.</p> <p>M tipi malzemelerin yarı finiş işlemleri için önerilen talaş kırıcıdır. Çift taraflı tasarım paslanmaz çelik işlemede talaş kontrolünü iyileştirir ve yapışmayı azaltır.</p>		●							SNMG TNMG
KR	<p>Alternative chipbreaker for rough machining of carbon steel, alloy steel and cast iron. Suitable for interrupted cutting and high feed rates.</p> <p>Karbon çeliği, alaşımlı çelik ve dökme demirin kaba işleme operasyonları için alternatif talaş kırıcıdır. Kesintili kesmeler ve yüksek ilerlemeler için uygundur.</p>			●						CNMG DNMG SNMG TNMG VNMG WNMG
KCA	<p>Chipbreaker for cast iron turning. Strong cutting edge ensures stable and reliable machining performance.</p> <p>Dökme demir tornalama için talaş kırıcıdır. Güçlü kesme kenarı stabil ve güvenilir işleme performansı sağlar.</p>				●					CNMG DNMG SNMG TNMG VNMG WNMG
SR1	<p>High cutting edge strength for demanding applications. Designed for deep depth-of-cut machining.</p> <p>Zorlu uygulamalar için yüksek kesme kenarı dayanımı sağlar. Derin kesme derinliği operasyonları için tasarlanmıştır.</p>		●			●				CNMG DNMG SNMG TNMG WNMG
MCA	<p>Alternative chipbreaker for rough turning of stainless steel and heat-resistant alloys. Large chipbreaker geometry ensures good chip evacuation and high metal removal.</p> <p>Paslanmaz çelik ve ısıya dayanıklı alaşımların kaba tornalaması için alternatif talaş kırıcıdır. Geniş talaş kırıcı geometrisi iyi talaş tahliyesi ve yüksek talaş kaldırma sağlar.</p>		●			●				CNMG DNMG SNMG TNMG WNMG
PDS	<p>Alternative chipbreaker for steel rough turning. Strong cutting edge with low cutting force and good chip control.</p> <p>Çelik kaba tornalama için alternatif talaş kırıcıdır. Güçlü kesme kenarı, düşük kesme kuvveti ve iyi talaş kontrolü sağlar.</p>		●							CNMG DNMG WNMG
PR	<p>Chipbreaker for medium to rough machining. Designed for stable cutting at higher feed rates and deeper depths of cut, providing reliable chip control.</p> <p>Orta ve kaba işleme için talaş kırıcıdır. Yüksek ilerleme ve derin kesme şartlarında stabil kesme ve güvenilir talaş kontrolü sağlar.</p>		●	○						CNMG LNUX SNMG
PF	<p>Positive geometry ensures low cutting forces and stable machining performance. Provides reliable chip control and good surface finish in medium machining applications.</p> <p>Düşük kesme kuvveti sağlayan pozitif geometri ile stabil işleme performansı sunar. Orta talaş kaldırma operasyonlarında güvenilir talaş kontrolü ve iyi yüzey kalitesi sağlar.</p>									LNUX

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order



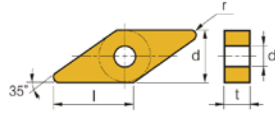
Ölçüler - Dimensions			
Ölçü - Dimension	d	t	d ₁
11	9.525	4.76	3.81
15	12.7	4.76-6.35	5.16

Ürün Görseli Insert Shape	CB	Ürün Kodu Insert Code	ap (mm)	Vc (m/dak) (m/min)	ISO																							
					P				M				K				N		S		U							
					TC0105	TC0115	TC2115	TC0125	TC2125	TC2135	TC1310	TC1320	TP4310	TP4320	TP4330	TP4340	TC2210	TC0210	TC2215	TC0215	TN7501	TP2405	TP2410	TP4410	TP2430	TP2620	TP3620	TP2630
	PM1	DNMG 150604	0.40-1.60	0.10-0.30																								
		DNMG 150608	0.50-6.0	0.15-0.50																								
		DNMG 150612	0.80-6.0	0.18-0.60																								
	TM	DNMG 150404	0.90-5.0	0.20-0.30																								
		DNMG 150408	1.0-5.0	0.20-0.50																								
		DNMG 150412	1.30-5.0	0.20-0.50																								
		DNMG 150604	0.90-5.0	0.20-0.30																								
		DNMG 150608	1.0-5.0	0.20-0.50																								
		DNMG 150612	1.30-5.0	0.20-0.50																								
		DNMG 150404	0.40-3.90	0.08-0.22																								
	ST	DNMG 150408	0.80-3.90	0.15-0.45																								
		DNMG 150412	1.20-3.90	0.23-0.65																								
		DNMG 150604	0.40-3.90	0.08-0.22																								
		DNMG 150608	0.80-3.90	0.15-0.45																								
		DNMG 150612	1.20-3.90	0.23-0.65																								
		DNMG 110404	0.40-2.9	0.08-0.22																								
	PD	DNMG 110408	0.80-2.9	0.15-0.44																								
		DNMG 150404	0.40-3.9	0.08-0.22																								
		DNMG 150408	0.80-3.9	0.15-0.44																								
		DNMG 150412	1.20-3.9	0.23-0.66																								
		DNMG 150604	0.40-3.9	0.08-0.22																								
		DNMG 150608	0.80-3.9	0.15-0.44																								
		DNMG 150612	1.20-3.9	0.23-0.66																								
	RAL	DNMG 150404R	0.70-4.50	0.10-0.35																								
		DNMG 150408R	1.0-4.50	0.12-0.45																								
		DNMG 150604R	0.70-4.50	0.10-0.35																								
		DNMG 150608R	1.0-4.50	0.12-0.45																								
		DNMG 150404L	0.70-4.50	0.10-0.35																								
		DNMG 150408L	1.0-4.50	0.12-0.45																								
		DNMG 150604L	0.70-4.50	0.10-0.35																								
		DNMG 150608L	1.0-4.50	0.12-0.45																								
	SM1	DNMG 110408	0.60-3.0	0.12-0.40																								
		DNMG 150408	0.30-2.0	0.18-0.30																								
		DNMG 150412	0.60-4.0	0.12-0.45																								
		DNMG 150608	0.60-4.0	0.12-0.40																								
		DNMG 150612	0.60-4.0	0.12-0.45																								

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order



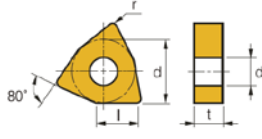
Ölçüler - Dimensions			
Ölçü - Dimension	d	t	d1
12T3	7.15	4	3.5
16	9.525	4.76	3.81

Ürün Görseli Insert Shape	CB	Ürün Kodu Insert Code	ap (mm)	Vc (m/dak) (m/min)	ISO																								
					P						M					K		N		S				U					
					TC0105	TC0115	TC2115	TC0125	TC2125	TC2135	TC1310	TC1320	TP4310	TP4320	TP4330	TP4340	TC2210	TC0210	TC2215	TC0215	TN7501	TP2405	TP2410	TP4410	TP2430	TP2620	TP3620	TP2630	TP3630
	PBI	VNMG 160404	0.26-2.1	0.05-0.15	○	○	○																						
		VNMG 160408	0.52-2.1	0.10-0.30	○	○	○																						
	EF2	VNMG 160404	0.1-1.5	0.05-0.25																								●	
		VNMG 160408	0.2-2.5	0.08-0.35																								●	
	MBZ	VNMG 160404	0.26-2.1	0.05-0.15								○	○																
		VNMG 160408	0.52-2.1	0.10-0.30									○	○															
	SF1	VNMG 12T304	0.12-1.20	0.06-0.24																○	○								
		VNMG 12T308	0.40-3.50	0.18-0.40																	○	○							
		VNMG 160404	0.12-1.20	0.06-0.24																	○	○							
		VNMG 160408	0.40-3.50	0.18-0.40																	○	○							
	TM	VNMG 160404	0.90-5.00	0.20-0.30				●	●																				
		VNMG 160408	1.00-5.00	0.20-0.50		●	●	●	●																				
		VNMG 160412	1.00-5.00	0.20-0.50		●	●	●	●																				
	PD	VNMG 160404	0.40-3.3	0.08-0.22	○	○		○	○																				
		VNMG 160408	0.80-3.3	0.15-0.44	○	○		○	○																				
		VNMG 160412	1.20-3.3	0.23-0.66	○	○		○	○																				
	ST	VNMG 160404	0.40-3.3	0.08-0.22											●		●												
		VNMG 160408	0.80-3.3	0.15-0.44											●		●												
		VNMG 160412	1.20-3.3	0.23-0.66											●		●												
	SM1	VNMG 160404	0.48-3.2	0.12-0.32																	●								
		VNMG 160408	0.60-3.2	0.12-0.36																		●							
	MA	VNMG 160404	0.50-4.0	0.14-0.28																				○			●		
		VNMG 160408	0.50-4.4	0.20-0.50																				○			●		
	MCB	VNMG 160404	0.32-3.3	0.08-0.22								○	○		○														
		VNMG 160408	0.64-3.3	0.15-0.44									○	○		○													
	SCB	VNMG 160404	0.40-3.3	0.08-0.22								○	○		○														
		VNMG 160408	0.80-3.3	0.15-0.44									○	○		○													
		VNMG 160412	1.20-3.3	0.23-0.66																									
	KR	VNMG 160408	1.0-3.50	0.10-0.50																△		△							
		VNMG 160412	1.50-4.0	0.20-0.50																	△		△						
	KCA	VNMG 160404	0.48-3.3	0.09-0.24											○		○												
		VNMG 160408	0.96-3.3	0.18-0.48												○		○											
		VNMG 160412	1.44-3.3	0.26-0.72												○		○											

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order



Ölçüler - Dimensions			
Ölçü - Dimension	d	t	d ₁
06	9.525	4.76	3.81
08	12.7	4.76	5.16

Ürün Görsele Insert Shape	CB	Ürün Kodu Insert Code	ISO		P						M				K				N	S				U						
			ap (mm)	Vc (m/dak) (m/min)	TC0105	TC0115	TC2115	TC0125	TC2125	TC2135	TC1310	TC1320	TP4310	TP4320	TP4330	TP4340	TC2210	TC0210	TC2215	TC0215	TN7501	TP2405	TP2410	TP4410	TP2430	TP2620	TP3620	TP2630	TP3630	TP4630
					fn(mm/dev) (mm/rev)	350(100-600)	300(220-400)	300(220-400)	240(200-320)	240(200-320)	145(45-250)	190(130-250)	180(120-250)	160(120-200)	150(110-200)	130(100-160)	90(70-110)	300(220-360)	300(220-360)	240(180-300)	240(180-300)	600(450-750)	50(30-90)	45(30-60)	45(30-60)	45(30-60)				
	•	WNMA 080404	0.60-4.30	0.10-0.30											•	•	•	•												
		WNMA 080408	1.20-4.30	0.10-0.30												•	•	•	•											
		WNMA 080412	1.80-4.30	0.30-0.90												•	•	•	•											
		WNMA 080416	2.40-4.30	0.40-1.20												•	•	•	•											
	EF3	WNMG 040404	0.50-1.50	0.07-0.30		Δ		Δ																						
		WNMG 080408	0.50-1.50	0.10-0.40		○		•																						
	AL	WNMG 060404	0.10-3.0	0.05-0.30																○										
		WNMG 060408	0.80-3.50	0.10-0.40																	○									
		WNMG 080404	0.80-3.50	0.05-0.30																	○									
		WNMG 080408	0.80-3.50	0.10-0.40																	•									
	PBI	WNMG 080404	0.25-2.20	0.05-0.15	○	○		○																						
		WNMG 080408	0.50-2.20	0.10-0.30	○	○		○																						
	ES1	WNMG 080404	0.50-2.5	0.15-0.30		•		•																						
		WNMG 080408	0.50-3.0	0.15-0.40		•		•																						
	P83	WNMG 080404	0.30-2.30	0.06-0.18		○																								
		WNMG 080408	0.60-2.30	0.12-0.35	○	○		○																						
	SF1	WNMG 060404	0.60-2.0	0.12-0.25							○										○	○								
		WNMG 080408	0.60-2.0	0.18-0.40								○										○	○							
	MA	WNMG 080404	0.60-1.6	0.12-0.25							○										○	○								
		WNMG 080408	0.12-1.20	0.12-0.32								○										○	○							
	MBZ	WNMG 080404	0.30-2.0	0.14-0.28							○										○	○						•		
		WNMG 080408	0.50-2.90	0.20-0.50								○										○	○					•		
	SM1	WNMG 060408	0.60-2.50	0.12-0.36																										
		WNMG 080412	0.80-3.50	0.24-0.60																										
	SM1	WNMG 080404	0.60-2.50	0.12-0.36																										
		WNMG 080408	0.12-1.20	0.10-0.30																										
	SM1	WNMG 080408	0.12-1.20	0.10-0.33																										
		WNMG 080412	0.60-3.20	0.12-0.45																										
	MBZ	WNMG 080404	0.25-2.20	0.05-0.15							○												○							
		WNMG 080408	0.50-2.20	0.10-0.30								○												○						

POZİTİF TALAŞ KIRICILAR

POSITIVE CHIPBREAKERS

Geometry Geometri	Properties Özellikler	Material group Malzeme Grubu						View of Cutting Edge Kesme Kenarı Profili	Application Range Uygulama Alanı	Available Geometries Mevcut Geometriler
		P	M	K	N	S	H			
UF	<p>First choice for turning heat-resistant alloys. Ground edges provide precise positioning and high machining accuracy.</p> <p>Isıya dayanıklı alaşımların tornalaması için ilk tercihtir. Taşlanmış kenarlar hassas konumlama ve yüksek işleme doğruluğu sağlar.</p>	●	●		○					CCGT DCGT TCGT VBGT
AL1	<p>Designed for aluminum continuous turning. High rake angle ensures smooth cutting and long tool life. Suitable for finishing with high feed.</p> <p>Alüminyum sürekli tornalama için tasarlanmıştır. Yüksek açılı sayesinde kolay kesme ve uzun takım ömrü sağlar. Yüksek ilerlemeli finiş işlemleri için uygundur.</p>				●					CCGT DCGT RCGT SCGT TCGT VBGT VCGT
PBI	<p>First choice for steel finishing. Positive rake reduces cutting forces and built-up edge, improving surface finish and tool life. Also suitable for stainless steel turning.</p> <p>Çelik finiş tornalama için ilk tercihtir. Pozitif açılı kesme kuvvetini ve yığıntı talaşı azaltarak yüzey kalitesini ve takım ömrünü artırır. Paslanmaz çelik tornalamada da kullanılabilir.</p>	●	●			●				CCMT DCMT SCMT TCMT VBMT VCMT
EF2	<p>Suitable for finishing operations on stainless steel.</p> <p>Paslanmaz çeliğin finiş işleme operasyonları için uygundur.</p>		●			○				CCMT DCMT SCMT TCMT VBMT
SF1	<p>Sharp edge design reduces built-up edge and ensures stable chip evacuation.</p> <p>Keskin kesme kenarı tasarımı yığıntı talaşı azaltır ve stabil talaş tahliyesi sağlar.</p>		●			●				CCMT DCMT SCMT TCMT VBMT VCMT
PCZ	<p>First choice for semi-finishing of steel and stainless steel. Sharp geometry ensures low cutting forces and reliable chip control.</p> <p>Çelik ve paslanmaz çeliğin yarı finiş tornalama işlemleri için ilk tercihtir. Keskin geometri düşük kesme kuvveti ve güvenilir talaş kontrolü sağlar.</p>	●	●			●				CCMT DCMT SCMT TCMT VBMT VCMT
HM	<p>Suitable for medium machining of steel.</p> <p>Çeliğin orta işleme operasyonları için uygundur.</p>	●	●							CCMT DCMT SCMT TCMT VBMT
SM1	<p>Provides stable chip evacuation. Variable land design improves resistance to crater wear.</p> <p>Stabil talaş tahliyesi sağlar. Değişken land tasarımı krater aşınmasına karşı direnci artırır.</p>		●			●				CCMT DCMT SCMT TCMT VBMT
KCZ	<p>General-purpose chipbreaker for turning steel, stainless steel and cast iron. Suitable for medium to rough machining with wide application range.</p> <p>Çelik, paslanmaz çelik ve dökme demir tornalama için genel amaçlı talaş kırıcıdır. Orta ve kaba işleme için uygundur ve geniş uygulama alanına sahiptir.</p>	●	●							CCMT DCMT SCMT TCMT VBMT

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

POZİTİF TALAŞ KIRICILAR

POSITIVE CHIPBREAKERS

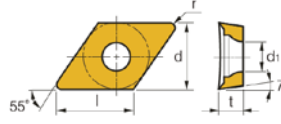
Geometry Geometri	Properties Özellikler	Material group Malzeme Grubu						View of Cutting Edge Kesme Kenarı Profili	Application Range Uygulama Alanı	Available Geometries Mevcut Geometriler
		P	M	K	N	S	H			
ST	<p>First choice for medium turning of cast iron. Provides stable cutting performance and effective chip control.</p> <p>Dökme demirin orta tornalama operasyonları için ilk tercihtir. Stabil kesme performansı ve etkili talaş kontrolü sağlar.</p>		○	●						CCMT DCMT SCMT TCMT
VM	<p>Alternative chipbreaker for medium machining of steel and stainless steel. Positive geometry ensures sharp cutting and good chip control.</p> <p>Çelik ve paslanmaz çeliğin orta işleme operasyonları için alternatif talaş kırıcıdır. Pozitif geometri keskin kesme ve iyi talaş kontrolü sağlar.</p>		●	●					DCMT	
HR	<p>Suitable for rough machining of steel. Provides stable cutting performance in heavy cutting conditions.</p> <p>Çeliğin kaba işleme operasyonları için uygundur. Ağır kesme şartlarında stabil kesme performansı sağlar.</p>		●	○					TCMT	

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

DCMT...



Ölçüler - Dimensions			
Ölçü - Dimension	d	t	d ₁
07	6.35	2.38	2.8
11	9.525	3.97	4.4

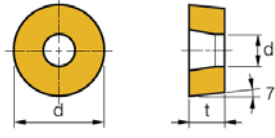
Ürün Görseli Insert Shape	CB	Ürün Kodu Insert Code	ISO		P						M					K				N	S				U										
			ap (mm)	Vc (m/dak) (m/min)	TC0105	TC0115	TC2115	TC0125	TC2125	TC2135	TC1310	TC1320	TP4310	TP4320	TP4330	TP4340	TC2210	TC0210	TC2215	TC0215	TN7501	TP2405	TP2410	TP4410	TP2430	TP2620	TP3620	TP2630	TP3630	TP4630					
																															fn(mm/dev) (mm/rev)				
	PCZ	DCMT 070204	0.35-2.1	0.05-0.16	○					○	○												○	○											
		DCMT 070208	0.70-2.1	0.10-0.32		○		○			○	○												○	○										
		DCMT 11T304	0.35-3.1	0.05-0.16	○	○		○			○	○												○	○										
		DCMT 11T308	0.70-3.1	0.10-0.32		○		○			○	○													○	○									
		DCMT 11T312	1.05-3.1	0.16-0.48		○					○	○													○	○									
	HM	DCMT 070204	0.20-2.25	0.06-0.17																						●	●								
		DCMT 070208	0.38-2.25	0.08-0.23																						●	●								
		DCMT 11T304	0.25-3.0	0.08-0.23															●							●	●								
		DCMT 11T308	0.5-3.0	0.1-0.3																●						●	●								
		DCMT 11T312	0.6-3.0	0.12-0.36																						●	●								
	SM1	DCMT 070204	0.23-1.2	0.07-0.15									○	○																					
		DCMT 11T302	0.40-1.2	0.10-0.20										○	○																				
		DCMT 11T304	0.35-2.2	0.10-0.20										●	●																				
		DCMT 11T308	0.60-2.5	0.12-0.25										●	●																				
		DCMT 11T312	0.72-2.2	0.14-0.28										○	○										○	○									
	VM	DCMT 070202	0.6-1.8	0.06-0.11																												△			
		DCMT 070204	0.8-2.0	0.08-0.30																												△			
		DCMT 070208	0.8-3.0	0.11-0.40																													△		
		DCMT 11T304	0.8-2.2	0.14-0.28																													△		
		DCMT 11T308	0.8-3.0	0.11-0.40																													△		
	KCZ	DCMT 070204	0.40-2.3	0.06-0.18																															
		DCMT 070208	0.80-2.3	0.12-0.35																															
		DCMT 11T304	0.40-3.5	0.06-0.18																															
		DCMT 11T308	0.80-3.5	0.12-0.35																															
		DCMT 11T312	1.20-3.5	0.18-0.55																															
	ST	DCMT 070204	0.15-2.25	0.06-0.17																															
		DCMT 070208	0.35-2.25	0.08-0.23																															
		DCMT 11T304	0.25-3.0	0.08-0.23																															
		DCMT 11T308	0.5-3.0	0.1-0.3																															

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

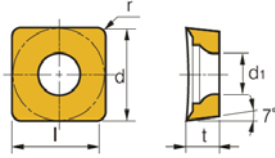
RCMX...



Ölçüler - Dimensions			
Ölçü - Dimension	d	t	d ₁
12	12.0	4.76	4.2
16	16.0	6.35	5.2
20	20.0	6.35	6.5
25	25.0	7.94	7.25

Ürün Görseli Insert Shape	CB	Ürün Kodu Insert Code	ISO		P					M					K			N	S				U									
			ap (mm)	Vc (m/dak) (m/min)	350(100-600)	300(220-400)	300(220-400)	240(200-320)	240(200-320)	145(45-250)	190(130-250)	180(120-250)	160(120-200)	150(110-200)	130(100-160)	90(70-110)	300(220-360)	300(220-360)	240(180-300)	240(180-300)	600(450-750)	50(30-90)	45(30-60)	45(30-60)	45(30-60)							
					TC0105	TC0115	TC2115	TC0125	TC1125	TC2135	TC1310	TC1320	TP4310	TP4320	TP4330	TP4340	TC2210	TC0210	TC2215	TC0215	TC20215	TN7501	TP2405	TP2410	TP4410	TP2430	TP2620	TP3620	TP2630	TP3630	TP4630	
	AL1	RCGT 0602M0	0.50-2.0	0.05-0.20																○												
		RCGT 0803M0	0.5-2.5	0.05-0.25																	●											
		RCGT 1003M0	1.0-3.0	0.10-0.30																	●											
		RCGT 1204M0	1.0-3.50	0.10-0.35																	○											
	I	RCMX 0803M0	0.80-3.0	0.05-0.30					●								○		○	○												
		RCMX 1003M0	1.50-4.0	0.25-0.50					●									○		○	○											
		RCMX 1204M0	2.50-5.0	0.30-0.60					○										○		○	○										
		RCMX 1606M0	3.00-7.0	0.40-0.75						●									○		○	○										
		RCMX 2006M0	3.50-9.0	0.48-0.90					●	●									○		○	○										
		RCMX 2507M0	4.0-12.0	0.55-1.20					○	○									●		○	○										
		RCMX 3209M0	5.0-15.0	0.65-1.50					○	○									○		○	○										

SC...



Ölçüler - Dimensions			
Ölçü - Dimension	d	t	d ₁
09	9.525	3.97	4.4
12	12.7	4.76	5.5

Ürün Görseli Insert Shape	CB	Ürün Kodu Insert Code	ISO		P					M					K			N	S				U								
			ap (mm)	Vc (m/dak) (m/min)	350(100-600)	300(220-400)	300(220-400)	240(200-320)	240(200-320)	145(45-250)	190(130-250)	180(120-250)	160(120-200)	150(110-200)	130(100-160)	90(70-110)	300(220-360)	300(220-360)	240(180-300)	240(180-300)	600(450-750)	50(30-90)	45(30-60)	45(30-60)	45(30-60)						
					TC0105	TC0115	TC2115	TC0125	TC1125	TC2135	TC1310	TC1320	TP4310	TP4320	TP4330	TP4340	TC2210	TC0210	TC2215	TC0215	TC20215	TN7501	TP2405	TP2410	TP4410	TP2430	TP2620	TP3620	TP2630	TP3630	TP4630
	AL1	SCGT 09T302	0.10-4.00	0.02-0.30																○											
		SCGT 09T304	0.10-5.00	0.04-0.40																	●										
		SCGT 09T308	0.10-5.00	0.03-0.40																	●										
		SCGT 120404	0.05-3.00	0.01-0.12																	●										
		SCGT 120408	0.10-3.00	0.02-0.15																	●										
	PBI	SCMT 09T304	0.30-2.4	0.04-0.14						○	○													○							
		SCMT 09T308	0.60-2.4	0.09-0.28						○	○													○							
		SCMT 120404	0.30-3.2	0.04-0.14						○	○													○							
	EF2	SCMT 09T304	0.10-2.0	0.06-0.23																											
		SCMT 09T308	0.15-2.0	0.08-0.30																				●						●	
	SF1	SCMT 09T304	0.13-1.6	0.07-0.18							○	○									○	○									
		SCMT 09T308	0.18-1.6	0.10-0.24								○	○								○	○									

DIŞ ÇAP KATERLERİNİN KODLAMA SİSTEMİ

EXTERNAL TURNING TOOL HOLDER CODE SYSTEM



1 Bağlama Sistemleri / Clamping Method of Inserts
P C L N R 20 20 - K 12

Üstten Baskılı / Top Clamping Without Hole (C)
Üstten Bağlamalı İçten Çektirmeli / Top and Hole Clamping (T)
Üstten Bağlamalı İçten Çektirmeli (Multi Clamp, Pir and Clamp) (M)
Alttan Çektirmeli / Hole Clamping (Pin Lock) (P)
Vidalı Sıkma / Screw On (S)

3 Takım Tipi / Holder Style
P C L N R 20 20 - K 12

B D E F G J K L M N R S T V Y Z

4 Kesici Uç Boşluk Açısı / Clearance Angle of Insert
P C L N R 20 20 - K 12

B C D E F N P

2 Kesici Uç Şekli / Insert Shape
P C L N R 20 20 - K 12

C D E K L R S T V W

5 Takım Kesme Yönü / Hand of Holder
P C L N R 20 20 - K 12

L N R

8 Takım Boyu / Length of Holder
P C L N R 20 20 - K 12

H

6 Sap Yüksekliği / Height of Shank
P C L N R 20 20 - K 12

H

8 Takım Boyu / Length of Holder
P C L N R 20 20 - K 12

A-32	H-100	Q-180
B-40	J-110	R-200
C-50	K-125	S-250
D-60	L-140	T-300
E-70	M-150	U-350
F-80	N-160	V-400
G-90	P-170	W-450

X-Özel Takım / X-Special Item

9 Kesme Kenar Uzunluğu / Length of Insert Cutting Edge
P C L N R 20 20 - K 12

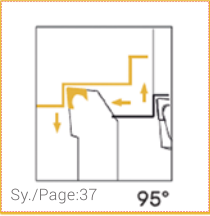
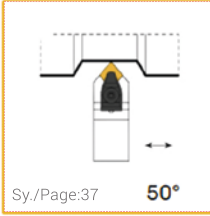
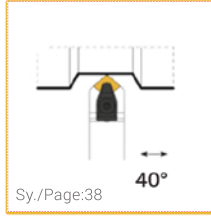
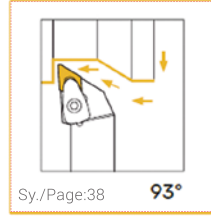
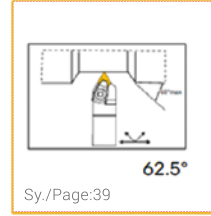
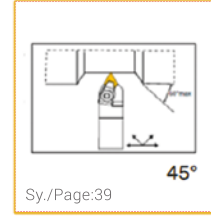
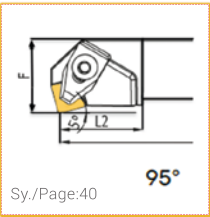
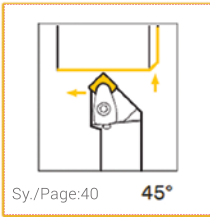
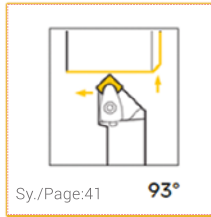
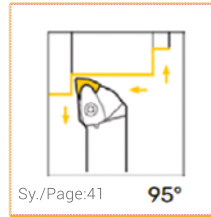

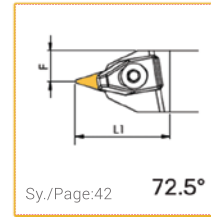
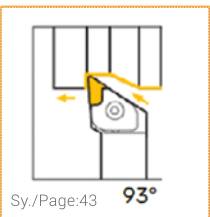
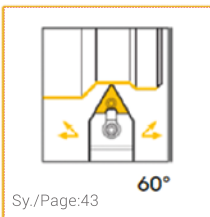
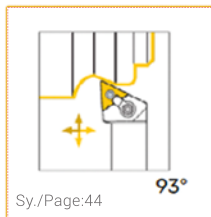
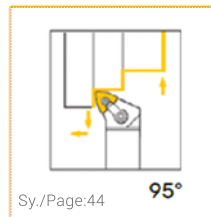


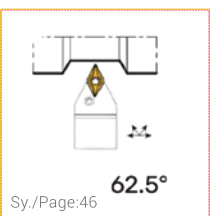

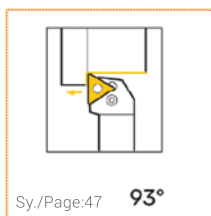
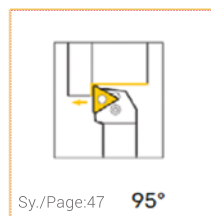
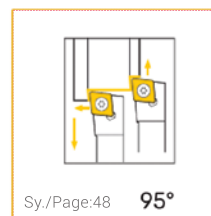
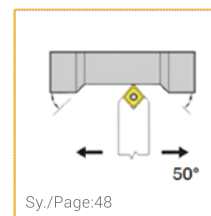
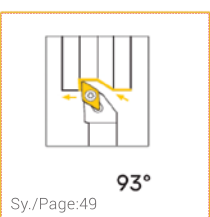
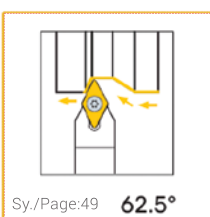
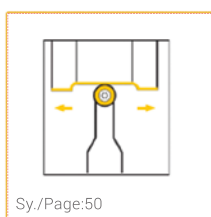
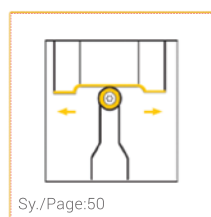
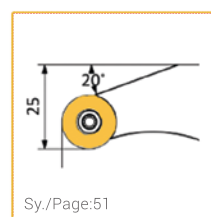
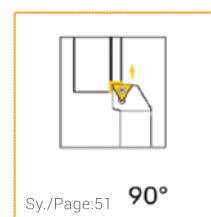
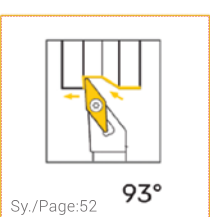
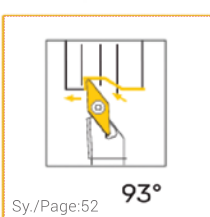

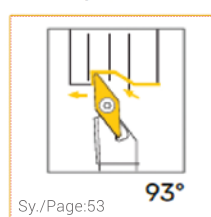
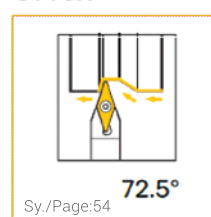
A.B.K C.D.E M.V H L O P R S T W

7 Sap Geniliği / Width of Shank
P C L N R 20 20 - K 12

W

DIŞ ÇAP TORNA KATERLERİ - ÖNİZLEME

EXTERNAL TURNING - OVERVIEW

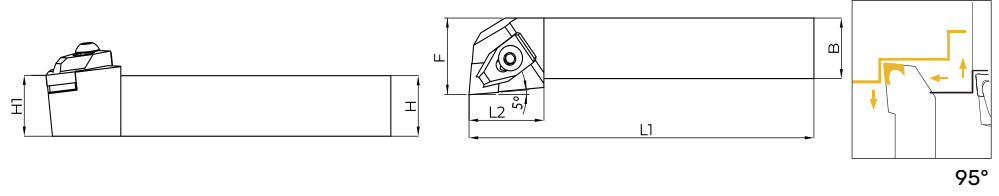
<p>TCLNR/L</p>  <p>Sy./Page:37 95°</p>	<p>TCMNN</p>  <p>Sy./Page:37 50°</p>	<p>TCZNN</p>  <p>Sy./Page:38 40°</p>	<p>TDJNR/L</p>  <p>Sy./Page:38 93°</p>	<p>TDNNN</p>  <p>Sy./Page:39 62.5°</p>	<p>TSDNN</p>  <p>Sy./Page:39 45°</p>
<p>TSLNR/L</p>  <p>Sy./Page:40 95°</p>	<p>TSSNR/L</p>  <p>Sy./Page:40 45°</p>	<p>TTJNR/L</p>  <p>Sy./Page:41 93°</p>	<p>TWLNR/L</p>  <p>Sy./Page:41 95°</p>	<p>TVJNR/L</p>  <p>Sy./Page:42 93°</p>	<p>TVNNN</p>  <p>Sy./Page:42 72.5°</p>
<p>CKJNR/L</p>  <p>Sy./Page:43 93°</p>	<p>MTENN</p>  <p>Sy./Page:43 60°</p>	<p>MTJNR</p>  <p>Sy./Page:44 93°</p>	<p>MWLNR/L</p>  <p>Sy./Page:44 95°</p>	<p>MWDNN</p>  <p>Sy./Page:45 50°</p>	<p>PCLNR/L</p>  <p>Sy./Page:46 95°</p>
<p>PDNNN</p>  <p>Sy./Page:46 62.5°</p>	<p>PDJNR/L</p>  <p>Sy./Page:47 93°</p>	<p>PTJNR/L</p>  <p>Sy./Page:47 93°</p>	<p>PWLNR/L</p>  <p>Sy./Page:47 95°</p>	<p>SCLCR/L</p>  <p>Sy./Page:48 95°</p>	<p>SCNCN</p>  <p>Sy./Page:48 50°</p>
<p>SDJCR/L</p>  <p>Sy./Page:49 93°</p>	<p>SDNCN</p>  <p>Sy./Page:49 62.5°</p>	<p>SRDCN</p>  <p>Sy./Page:50</p>	<p>SRGCR/L</p>  <p>Sy./Page:50</p>	<p>SRHCR/L</p>  <p>Sy./Page:51</p>	<p>STFCR/L</p>  <p>Sy./Page:51 90°</p>
<p>SVHBR/L</p>  <p>Sy./Page:52 93°</p>	<p>SVJBR/L</p>  <p>Sy./Page:52 93°</p>	<p>SVVBN</p>  <p>Sy./Page:53 72.5°</p>	<p>SVJCR/L</p>  <p>Sy./Page:53 93°</p>	<p>SVVCN</p>  <p>Sy./Page:54 72.5°</p>	

T TİPİ KATERLER / T TYPE TOOL HOLDER



CN**

TCLNR/L



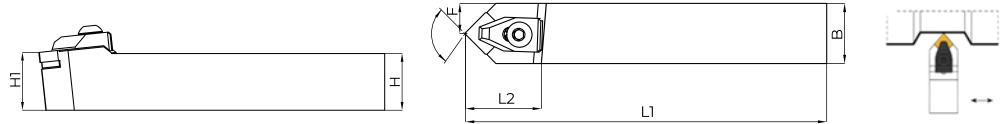
95°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altılık Shim	Altılık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TCLNR/L 1616-H12	•	•	16	16	25	100	35	CNM. 1204..	SCN12TM	SS0410M	CT0012M	CS0627M	A3
TCLNR/L 2020-K12	•	•	20	20	25	125	35						
TCLNR/L 2525-M12	•	•	25	25	32	150	40						
TCLNR/L 3232-P12	•	•	32	32	40	170	40	CNM. 1606..	SCN16TM	SS0510M	CT0016M	CS0627M	
TCLNR/L 2525-M16	•	•	25	25	32	150	40						
TCLNR/L 3232-P16	•	•	32	32	40	170	40	CNM. 1906..	SCN19TM	SS0510M	CT0019M	CS0825M	
TCLNR/L 3232-P19	•	•	32	32	40	170	40						
TCLNR/L 4040-R19	•	•	40	40	50	200	45						



CN**

TCMNN



50°

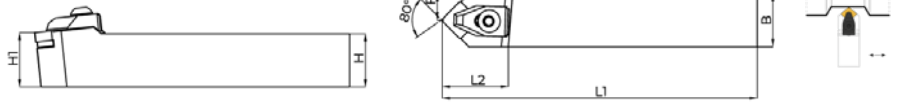
Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
		H1 H	B	F	L1	L2		Altılık Shim	Altılık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TCMNN 2020-K12	•	20	20	10	125	35	CNM. 1204	SCN12TM	SS0410M	CT0012M	CS0627M	A3
TCMNN 2525-M12	•	25	25	12,5	150	40						
TCMNN 3232-P12	•	32	32	16	170	40						
TCMNN 3232-P16	•	32	32	16	170	40	CNM. 1606	SCN16TM	SS0510M	CT0016M	A5	
TCMNN 3232-P19	•	32	32	16	170	40						
TCMNN 4040-S19	•	40	40	20	250	40	CNM. 1906	SCN19TM	SS0510M	CT0019M	CS0825M	

T TİPİ KATERLER / T TYPE TOOL HOLDER



CN**

TCZNN



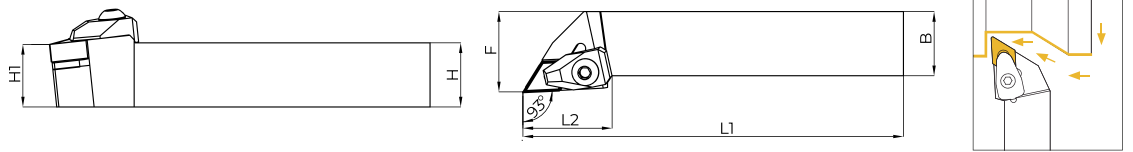
40°

Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
		H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TCZNN 2020-K12	●	20	20	10	125	35	CNM. 1204..	SCN12TM	SS0410M	CT0012M	CS0627M	A3
TCZNN 2525-M12	●	25	25	12,5	150	40						
TCZNN 3232-P12	●	32	32	16	170	40						
TCZNN 3232-P16	●	32	32	16	170	40	CNM. 1606	SCN16TM	SS0510M	CT0016TM	CS0825M	A5
TCZNN 3232-P19	●	32	32	16	170	40	CNM. 1906	SCN19TM		CT0019TM		
TCZNN 4040-R19	●	40	40	20	200	40						



DN**

TDJNR/L



93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TDJNR/L 1616-K11	●	●	16	16	21	125	30	DNM. 1104..	SDN11TM	SS0411M	CT0011M	CS0523M	A3
TDJNR/L 2020-K11	●	●	20	20	25	125	35						
TDJNR/L 2525-M11	●	●	25	25	32	150	40						
TDJNR 1616-K15	●	●	16	16	21	125	30	DNM. 1506..	SDN15TM	SS0410M	CT0015M	CS0627M	
TDJNR/L 2020-K15	●	●	20	20	25	125	35						
TDJNR/L 2525-M15	●	●	25	25	32	150	40						
TDJNR/L 3232-P15	●	●	32	32	40	170	40						
TDJNR/L 4040-R15	●	●	40	40	50	200	45						

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

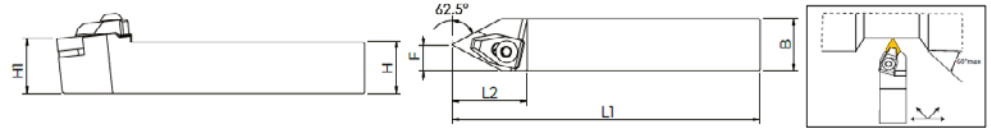
▲ Özel Sipariş - Special order

T TİPİ KATERLER / T TYPE TOOL HOLDER



DN**

TDNNN



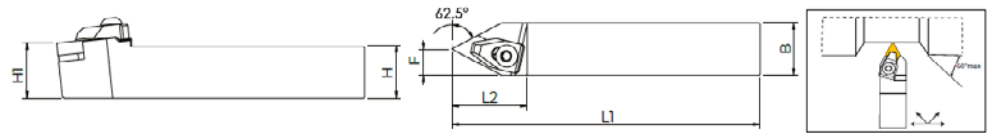
62.5°

Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
		H1	H	B	F	L1		L2	Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw
TDNNN 1616-H11	•	16	16	8	100	30	DNM. 1104..	SDN11TM	SS0411M	CT0011M	CS0523M	A3
TDNNN 2020-K11	•	20	20	10	125	35						
TDNNN 2525-M11	•	25	25	12,5	150	40						
TDNNN 2020-K15	•	20	20	10	125	35	DNM. 1506..	SDN15TM	SS0410M	CT0015M	CS0627M	
TDNNN 2525-M15	•	25	25	12,5	150	40						
TDNNN 3232-P15	•	32	32	16	170	40						
TDNNN 4040-R15	•	40	40	20	200	45						



SN**

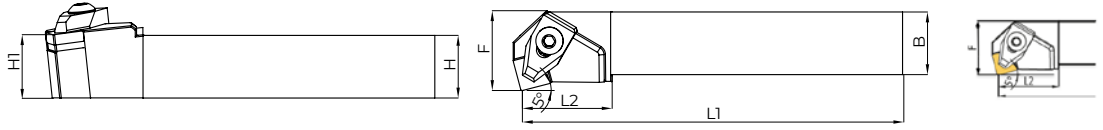
TSDNN



45°

Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
		H1	H	B	F	L1		L2	Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw
TSDNN 2020-K12	•	20	20	10	125	35	SNMG 1204..	SSN12TM	SS0410M	CT0012M	CS0627M	A3
TSDNN 2525-M12	•	25	25	12,5	150	40						
TSDNN 3232-P15	•	32	32	16	170	40	SNMG 1506	SSN15TM	SS0510M	CT0015M	CS0627M	A3
TSDNN 4040-R15	•	40	40	20	200	45						
TSDNN 3232-P19	•	32	32	16	170	40	SNMG 1906	SSN19TM	SS0510M	CT0019M	CS0825M	A5
TSDNN 4040-R19	•	40	40	20	200	45						

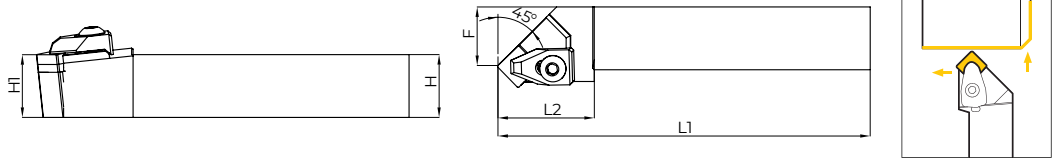
T TİPİ KATERLER / T TYPE TOOL HOLDER



TSLNR/L

95°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TSLNR/L 2020-K12	•	•	20	20	25	125	35	SNMG 1204	SSN12TM	SS0410M	CT0012M	CS0627M	A3
TSLNR/L 2525-M12	•	•	25	25	32	150	40						
TSLNR/L 3232-P12	•	•	32	32	40	170	40	SNMG 1204	SSN12TM	SS0410M	CT0012M	CS0627M	A3
TSLNR/L 3232-P15	•	•	32	32	40	170	40	SNMG 1506	SSN15TM	SS0510M	CT0015M	CS0627M	A3
TSLNR/L 3232-P19	•	•	32	32	40	170	40	SNMG 1906	SSN19TM	SS0510M	CT0019M	CS0815M	A5
TSLNR/L 4040-P15	•	•	40	40	50	170	40	SNMG 1506	SSN15TM	SS0510M	CT0015M	CS0627M	A3
TSLNR/L 4040-R19	•	•	40	40	50	200	45	SNMG 1906	SSN19TM	SS0510M	CT0019M	CS0825M	A5



TSSNR/L

45°

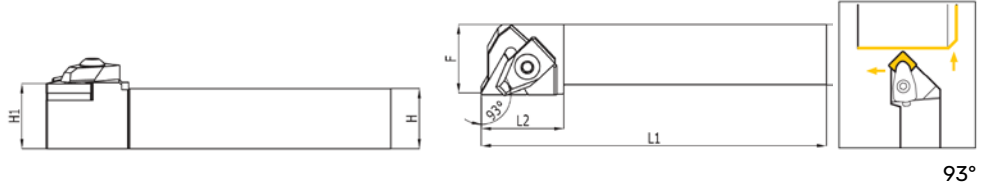
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TSSNR/L 2020-K12	•	•	20	20	19	125	35	SNMG 1204	SSN12TM	SS0410M	CT0012M	CS0627M	A3
TSSNR/L 2525-M12	•	•	25	25	24	150	40						
TSSNR/L 3232-P12	•	•	32	32	30	170	40	SNMG 1506	SSN15TM	SS0410M	CT0015M	CS0627M	A3
TSSNR/L 3232-P15	•	•	32	32	30	170	40						
TSSNR/L 3232-P19	•	•	32	32	30	170	40	SNMG 1906	SSN19TM	SS0510M	CT0019M	CS0825M	A5
TSSNR/L 4040-R19	•	•	40	40	38	200	45						

T TİPİ KATERLER / T TYPE TOOL HOLDER



TN**

TTJNR/L



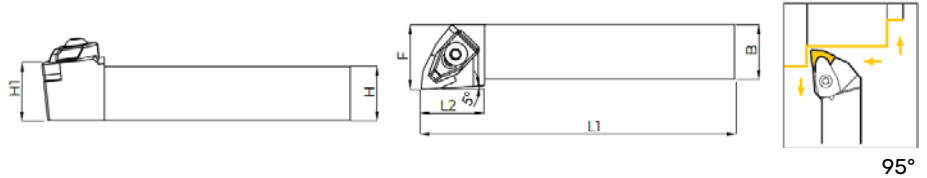
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TTJNR/L 1616-H16	●	●	16	16	21	100	30	TNMG 1604	STN16TMM	SS0410M	CT0016M	CS0523M	A3
TTJNR/L 2020-K16	●	●	20	20	25	125	35						
TTJNR/L 2525-M16	●	●	25	25	32	150	40						
TTJNR/L 2020-K22	●	●	20	20	25	125	35	TNMG 2204	STN22TMM	SS0410M	CT0022M	CS0627M	A3
TTJNR/L 2525-M22	●	●	25	25	32	150	40						
TTJNR/L 3232-P22	●	●	32	32	40	170	40						
TTJNR/L 4040-R22	●	●	40	40	50	200	45	TNMG 2204	STN22TMM	SS0410M	CT0022M	CS0627M	A3



WN**

TWLNR/L



95°

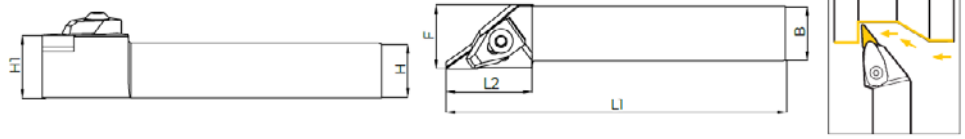
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TWLNR/L 1616-K06	●	●	16	16	21	125	30	WNM.0602..	-	-	CT0006M	CS0515M	A3
TWLNR/L 2020-K06	●	●	20	20	25	125	35						
TWLNR/L 2525-M06	●	●	25	25	32	150	40						
TWLNR/L 2020-K08	●	●	20	20	25	125	35	WNM.0804..	SWN08TMM	SS0410M	CT0008M	CS0627M	A3
TWLNR/L 2525-M08	●	●	25	25	32	150	40						
TWLNR/L 3232-P08	●	●	32	32	40	170	40						
TWLNR/L 4040-R08	●	●	40	40	50	200	45						

T TİPİ KATERLER / T TYPE TOOL HOLDER



VN**

TVJNR/L



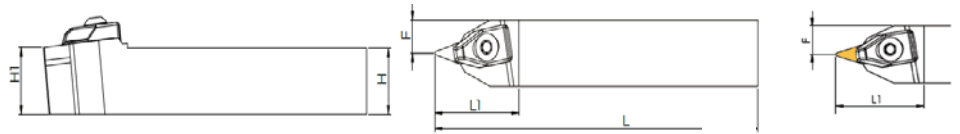
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TVJNR/L 1616-K16	•	•	16	16	25	125	35	VNMG 1604	SVN16TM	SS0411M	CT0016M	CS0627M	A3
TVJNR/L 2020-K16	•	•	20	20	25	125	35						
TVJNR/L 2525-M16	•	•	25	25	32	150	40						
TVJNR/L 3232-P16	•	•	32	32	40	170	40						
TVJNR/L 4040-R16	•	•	40	40	50	200	45						



VN**

TVNINN



72.5°

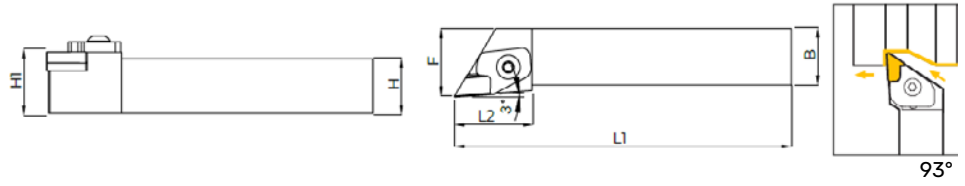
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Pabuç Vidası Clamp Screw	Anahtar Allen Key
TVNINN 2020-K16	•		20	20	10	125	30	VNMG 1604	SVN16TM	SS0411M	CT0116M	CS0627M	A3
TVNINN 2525-M16	•		25	25	12,5	150	35						
TVNINN 3232-P16	•		32	32	16	170	40						
TVNINN 4040-P16	•		40	40	16	170	40						

C TİPİ KATERLER / C TYPE TOOL HOLDER



KN**

CKJNR/L



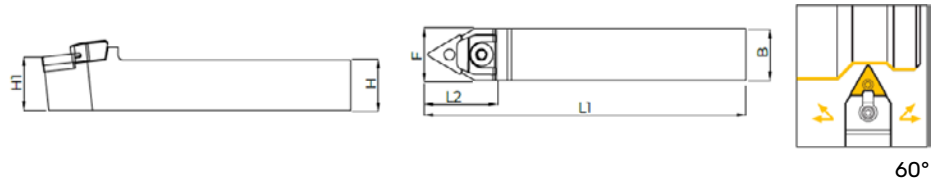
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1	H	B	F	L1		L2	Altık Shim	Vida Screw	Pabuç Clamp	Vida Screw
CKJNR/L 2020-K16	•	•	20	20	25	125	35	KNUX 1604..	SK16RCM	SS0310M	CC0016M	CS0622M	A5
CKJNR/L 2525-M16	•	•	25	25	32	150	40						
CKJNR/L 3232-P16	•	•	32	32	40	170	40						
CKJNR/L 4040-R16	•	•	40	40	50	200	45						

M TİPİ KATERLER / M TYPE TOOL HOLDER



TN**

MTENN



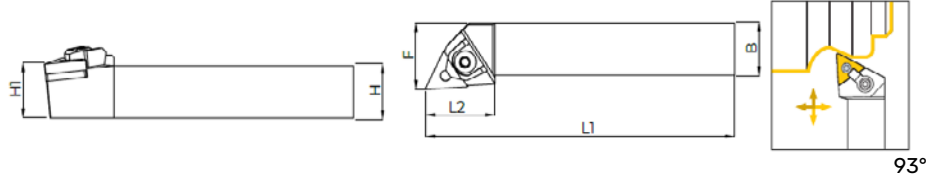
Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
		H1	H	B	F	L1		L2	Altık Shim	Altık Pimi Shim Pin	Pabuç Clamp	Vida Screw
MTENN 1616-K16	•	16	16	8	125	30	TNMG 1604	STN16TMM	SP053615M	CM0016M	CS0627M	A3
MTENN 2020-K16	•	20	20	10	125	35						
MTENN 2525-M16	•	25	25	12,5	150	40						
MTENN 3232-P16	•	32	32	16	170	35						
MTENN 2525-M22	•	25	25	12,5	150	40	TNMG 2204	STN22TMM	SPTN22M	CM0022M		
MTENN 3232-P22	•	32	32	16	170	40						
MTENN 4040-R22	•	40	40	20	200	45						

M TİPİ KATERLER / M TYPE TOOL HOLDER



TN**

MTJNR/L



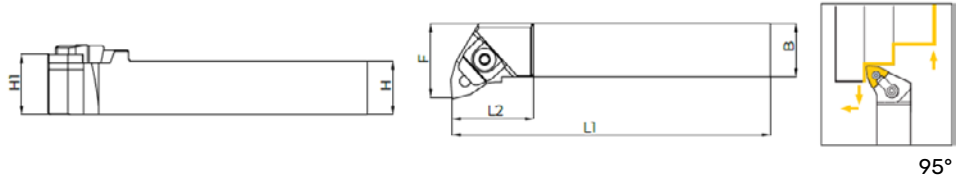
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
			H1 H	B	F	L1	L2		Altlık Shim	Altlık Pimi Shim Pin	Pabuç Clamp	Vida Screw	Anahtar Allen Key
MTJNR/L 1616-K16	•	•	16	16	20	125	35	TNMG 1604	STN16TMM	SP053615M	CM0016M	CS0627M	A3
MTJNR/L 2020-K16	•	•	20	20	25	125	35						
MTJNR/L 2525-M16	•	•	25	25	32	150	40						
MTJNR/L 3232-P16	•	•	32	32	40	170	40						
MTJNR/L 2525-M22	•	•	25	25	32	150	40	TNMG 2204	STN22TMM	SPTN22M	CM022M	CS0627M	A3
MTJNR/L 3232-P22	•	•	32	32	40	170	40						
MTJNR/L 4040-R22	•	•	40	40	50	200	45						



WN**

MWLNR/L



95°

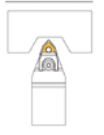
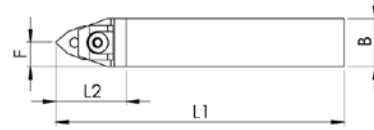
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
			H1 H	B	F	L1	L2		Altlık Shim	Altlık Pimi Shim Pin	Pabuç Clamp	Vida Screw	Anahtar Allen Key
MWLNR/L 1616-H06	•	•	16	16	30	100	35	WNM.0602..	SWN06MM	SP053615M	CM0006M	CS0523M	A3
MWLNR/L 2020-K06	•	•	20	20	25	125	35						
MWLNR/L 2525-M06	•	•	25	25	32	150	40						
MWLNR/L 2020-K08	•	•	20	20	25	125	35	WNM.0804..	SWN08MM	SPTN22M	CM0008M	CS0627M	A3
MWLNR/L 2525-M08	•	•	25	25	32	150	40						
MWLNR/L 3232-P08	•	•	32	32	40	170	40						
MWLNR/L 4040-R08	•	•	40	40	50	200	45						

M TİPİ KATERLER / M TYPE TOOL HOLDER



WN**

MWDNN



50°

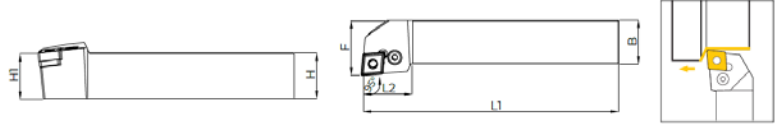
Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
		H1 H	B	F	L1	L2		Altık Shim	Altık Pimi Shim Pin	Pabuç Clamp	Vida Screw	Anahtar Allen Key
MWDNN 1616-K06	•	16	16	8	125	35	WNM.0604	SWN06MM	SP053615M	CM0006M	CS0523M	A3
MWDNN 2020-K06	•	20	20	10	125	35						
MWDNN 2020-K08	•	20	20	10	125	40	WNM.0804..	SWN08MM	SP0658M	CM0008M	CS0627M	
MWDNN 2525-M08	•	25	25	12,5	150	40						
MWDNN 3232-P08	•	32	32	16	170	40						
MWDNN 4040-R08	•	40	40	20	200	45						

P TİPİ KATERLER / P TYPE TOOL HOLDER



CN**

PCLNR/L



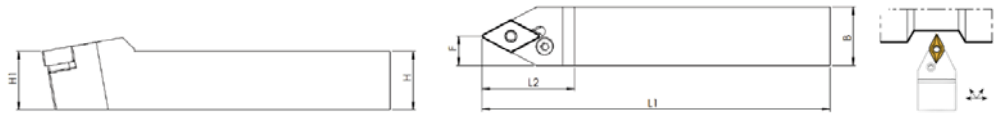
95°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1	H	B	F	L1		L2	Altık Shim	Altık Vidası Shim Screw	Levye Crowbar	Altık Sacı Metal Sheet
PCLNR/L 2020-K12	•	•	20	20	25	125	35	CNM. 1204..	SCN12PM	SM8KM	CPL012M	SSP012M	A3
PCLNR/L 2525-M12	•	•	25	25	32	150	35						
PCLNR/L 3232-P12	•	•	32	32	40	170	40						
PCLNR/L 4040-R12	•	•	40	40	50	200	40						
PCLNR/L 2525-M16	•	•	25	25	32	150	40	CNM. 1606..	SCN16PM	SM8UM	CPL016M	SSP016M	A4
PCLNR/L 3232-P16	•	•	32	32	40	170	40						
PCLNR 4040-R16		•	40	40	50	200	45						
PCLNR/L 3232-P19	•	•	32	32	40	170	40	CNM. 1906..	SCN19PM		CPL019M	SSP019M	
PCLNR 4040-R19		•	40	40	50	200	45						



DN**

PDNNN



62.5°

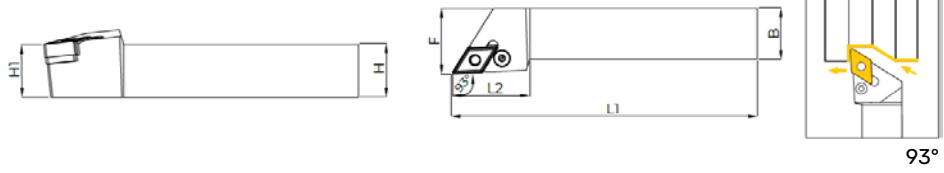
Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts					
		H1	H	B	F	L1		L2	Altık Shim	Altık Vidası Shim Screw	Levye Crowbar	Altık Sacı Metal Sheet	Anahtar Allen Key
PDNNN 2020-K16	•	20	20	25	125	35	DNM1606	SDN16PM	SM8KM	CPL015M	SSP015M	A3	
PDNNN 2525-M16	•	25	25	32	150	40							
PDNNN 3232-P16	•	32	32	40	170	40			SM8UM				A4
PDNNN 4040-R16	•	40	40	45	200	45							

P TİPİ KATERLER / P TYPE TOOL HOLDER



DN**

PDJNR/L



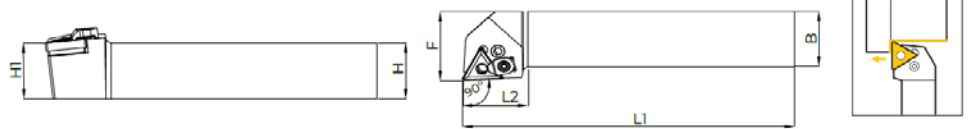
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1	B	F	L1	L2		Altılık Shim	Altılık Vidası Shim Screw	Levyeye Crowbar	Altılık Sacı Metal Sheet	Anahtar Allen Key
PDJNR/L 2020-K15	●	●	20	20	25	125	35	DNM. 1506..	SDN15PM	SM8KM	CPL015M	SSP015M	A3
PDJNR/L 2525-M15	●	●	25	25	32	150	40						
PDJNR/L 3232-P15	●	●	32	32	40	170	40						
PDJNR/L 4040-R15	●	●	40	40	45	200	45						



TN**

PTJNR/L



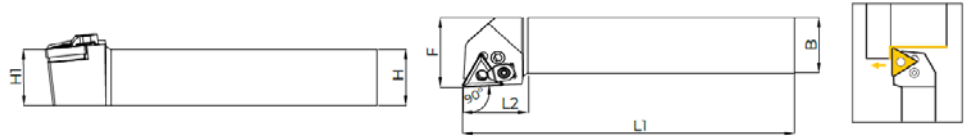
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1	B	F	L1	L2		Altılık Shim	Altılık Vidası Shim Screw	Levyeye Crowbar	Altılık Sacı Metal Sheet	Anahtar Allen Key
PTJNR 2020-K16		●	20	20	25	125	35	TNMG 1604	STN16PM	SM8KM	CPL016M	SSP016M	A3
PTJNR 2525-M16		●	25	25	32	150	40			SM8KM			
PTJNR 3232-P16		●	32	32	40	170	40			SM8UM			
PTJNR/L 2525-M22	●	●	25	25	32	150	40	TNMG 2204	STN22PM	SM8KM	CPL022M	SSP022M	A4
PTJNR/L 3232-P22	●	●	32	32	40	170	40						
PTJNR 4040-R22		●	40	40	50	200	45			SM8UM			



WN**

PWLNR/L



95°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1	B	F	L1	L2		Altılık Shim	Altılık Vidası Shim Screw	Levyeye Crowbar	Altılık Sacı Metal Sheet	Anahtar Allen Key
PWLNR/L 2020-K08	●	●	20	20	25	125	35	WNM.0804..	SWN08PM	SM8KM	CPL08M	SSP08M	A3
PWLNR/L 2525-M08	●	●	25	25	32	150	40						
PWLNR/L 3232-P08	●	●	32	32	40	170	40						
PWLNR/L 4040-R08	●	●	40	40	50	200	45						

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

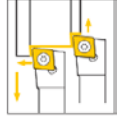
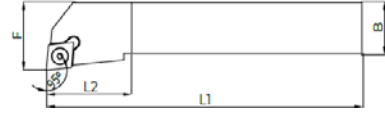
△ Özel Sipariş - Special order

S TİPİ KATERLER / S TYPE TOOL HOLDER



CC**

SCLCR/L



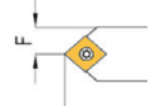
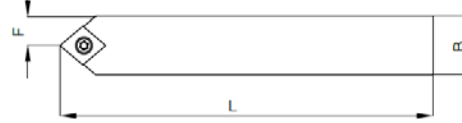
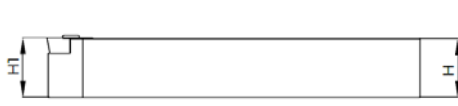
95°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
SCLCR/L 0808-H06	•	•	8	8	10	100	20	CC.T 0602..	-	-	-	SM2,5X7	T8
SCLCR/L 1010-H06	•	•	10	10	12	100	20		-	-	-	SM2,5X7	
SCLCR/L 1212-H06	•	•	12	12	15	100	20		-	-	-	SM2,5X7	
SCLCR/L 1616-H06	•	•	16	16	20	100	25		-	-	-	SM2,5X7	
SCLCR/L 1212-H09	•	•	12	12	15	100	20	CC.T 09T3..	-	-	-	SM3,5X10	T15
SCLCR/L 1616-H09	•	•	16	16	20	100	25		-	-	-	SM4X16	
SCLCR/L 2020-K09	•	•	20	20	25	125	35		-	-	-	SM3,5X10	
SCLCR/L 2525-M09	•	•	25	25	32	150	35		-	-	-	SM3,5X10	
SCLCR/L 1616-H12	•	•	16	16	20	100	25	CC.T 1204..	SCC12SM	SS0610M	-	SM4X14	
SCLCR/L 2020-K12	•	•	20	20	25	125	35				-	SM4X16	
SCLCR/L 2525-M12	•	•	25	25	32	150	35				-	SM4X16	
SCLCR/L 3232-P12	•	•	32	32	40	170	40				-	SM4X16	



CC**

SCNCN



50°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
SCNCN 0808-H06	•	•	8	8	4	100	16	CC.T 0602..	-	-	-	SM2,5X7	T8
SCNCN 1010-H06	•	•	10	10	5	100	16		-	-	-	SM2,5X7	
SCNCN 1212-H06	•	•	12	12	6	100	20		-	-	-	SM2,5X7	
SCNCN 1212-H09	•	•	12	12	6	100	20	CC.T 09T3..	-	-	-	SM3,5X10	T15
SCNCN 1616-H09	•	•	16	16	8	100	25		-	-	-	SM3,5X10	
SCNCN 2020-K09	•	•	20	20	10	125	35		-	-	-	SM3,5X10	
SCNCN 2525-M12	•	•	25	25	12,5	150	40	CC.T 1204..	SCC12SM	SS0610M	-	SM4X16	

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

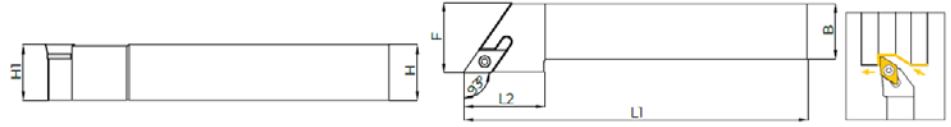
▲ Özel Sipariş - Special order

S TİPİ KATERLER / S TYPE TOOL HOLDER



DC**

SDJCR/L



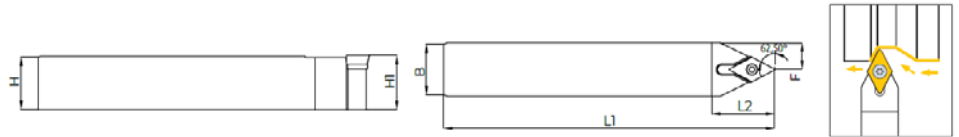
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altlık Shim	Altlık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
SDJCR/L 0808-H07	•	•	8	8	10	100	16	DC.T 0702..	-	-	-	SM2,5X7	T8
SDJCR/L 1010-H07	•	•	10	10	12	100	16						
SDJCR/L 1212-H07	•	•	12	12	16	100	20						
SDJCR/L 1616-H07	•	•	16	16	20	100	25						
SDJCR/L 1616-H11	•	•	16	16	20	100	25	DC.T 11T3..	SDC11SM	SS050535M	-	SM3,5X14	T15
SDJCR/L 2020-K11	•	•	20	20	25	125	35						
SDJCR/L 2525-M11	•	•	25	25	32	150	40						
SDJCR/L 3232-P11	•	•	32	32	40	170	40						



DC**

SDNCN



62.5°

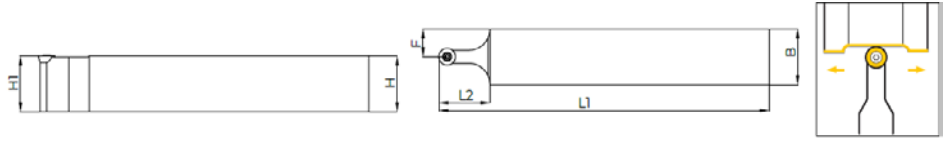
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altlık Shim	Altlık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
SDNCN 0808-H07	•	•	8	8	4	100	16	DC.T 0702..	-	-	-	SM2,5X7	T8
SDNCN 1010-H07	•	•	10	10	5	100	16						
SDNCN 1212-H07	•	•	12	12	6	100	20						
SDNCN 1616-H07	•	•	16	16	8	100	25						
SDNCN 1212-M11	•	•	12	12	6	150	20	DC.T 11T3..	SDC11SM	SS050535M	-	SM3,5X14	T15
SDNCN 1616-H11	•	•	16	16	8	100	25						
SDNCN 2020-K11	•	•	20	20	10	125	35						
SDNCN 2525-M11	•	•	25	25	12,5	150	40						
SDNCN 3232-P11	•	•	32	32	16	170	45						

S TİPİ KATERLER / S TYPE TOOL HOLDER



RC**

SRDCN

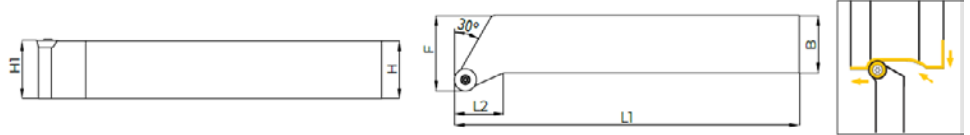


Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
		H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
SRDCN 1616-H08	●	16	16	8	100	20	RC.T 0803.	-	-	-	SM3X10	T10
SRDCN 2020-K08	●	20	20	10	125	30		-	-	-		
SRDCN 2525-M08	●	25	25	12,5	150	35		-	-	-		
SRDCN 1616-H10	●	16	16	8	100	20	RC.T 10T3..	-	-	-	SM4X12	T15
SRDCN 2020-K10	●	20	20	10	125	30		-	-	-		
SRDCN 2525-M10	●	25	25	12,5	150	35		-	-	-		
SRDCN 3232-P10	●	32	32	16	170	40	RC.T 1204..	-	-	-	SM5X12	T20
SRDCN 2020-K12	●	20	20	10	125	30		-	-	-		
SRDCN 2525-M12	●	25	25	12,5	150	35		-	-	-		
SRDCN 3232-P12	●	32	32	16	170	40	RC.T 1604..	-	-	-	SM5X12	T20
SRDCN 2525-M16	●	25	25	12,5	150	35		-	-	-		



RC**

SRGCR/L



Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
SRGCR/L 1616-K08	●	●	16	16	21	125	25	RC.T 0803..	-	-	-	SM3X10	T10
SRGCR/L 1616-H10	●	●	16	16	21	100	25	RC.T 10T3..	-	-	-	SM4X12	T15
SRGCR/L 2525-M08	●	●	20	20	25	125	35	RC.T 0803..	-	-	-	SM3X10	T10
SRGCR/L 2525-M08	●	●	25	25	32	150	40		-	-	-		
SRGCR/L 2020-K10	●	●	20	20	25	125	35	RC.T 10T3..	-	-	-	SM4X12	T15
SRGCR/L 2525-M10	●	●	25	25	32	150	40		-	-	-		
SRGCR/L 2020-K12	●	●	20	20	25	125	35		RC.T 1204..	-	-		
SRGCR/L 2525-M12	●	●	25	25	32	150	40	RC.T 10T3..	-	-	-	SM5X12	T20
SRGCR/L 3232-P10	●	●	32	32	40	170	40		RC.T 1204..	-	-		
SRGCR/L 3232-P12	●	●	32	32	40	170	40	RC.T 1204..	-	-	-	SM5X12	T20

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

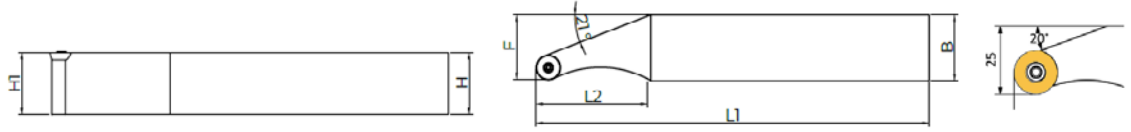
▲ Özel Sipariş - Special order

S TİPİ KATERLER / S TYPE TOOL HOLDER



RC**

SRHCR/L

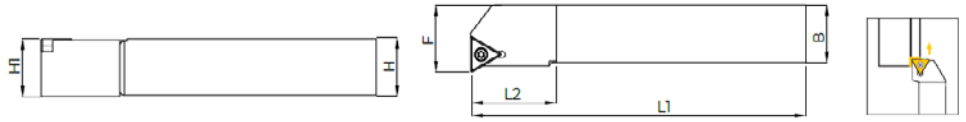


Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts					
	L	R	H1	H	B	F	L1		L2	Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
SRHCR 1616-H08	●	●	16	16	16	16	100	20	RC.T 0803..	-	-	-	SM3X10	T10
SRHCR/L 2020-K08	●	●	20	20	20	20	125	35		-	-	-		
SRHCR/L 2525-M08	●	●	25	25	25	25	150	40		-	-	-		
SRHCR/L 2020-K10	●	●	20	20	20	20	125	35	RC.T 10T3..	-	-	-	SM4X12	T15
SRHCR/L 2525-M10	●	●	25	25	25	25	150	40		-	-	-		
SRHCR 1616-K12	●	●	16	16	16	16	125	25	RC.T 1204..	-	-	-	SM4X12	T15
SRHCR/L 2020-K12	●	●	20	20	20	20	125	35		-	-	-		
SRHCR/L 2525-M12	●	●	25	25	25	25	150	40		-	-	-		
SRHCR/L 3232-K12	●	●	32	32	32	32	125	35	RC.T 1204..	-	-	-	-	-



TC**

STFCR/L



90°

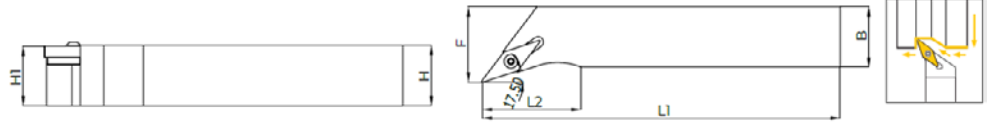
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts					
	L	R	H1	H	B	F	L1		L2	Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
STFCR/L 1212-H11	●	●	12	12	16	16	100	25	TC.T 11..	-	-	-	SM2,5X7	T8
STFCR/L 1616-H11	●	●	16	16	20	20	100	25		-	-	-		
STFCR/L 1616-H16	●	●	16	16	20	20	100	25		-	-	-		
STFCR/L 2020-K16	●	●	20	20	25	25	125	35	TC.T 16T3..	STC16SM	SS050535M	-	SM3,5X14	T15
STFCR/L 2525-M16	●	●	25	25	32	32	150	40		-	-	-		

S TİPİ KATERLER / S TYPE TOOL HOLDER



VB**

SVHBR/L



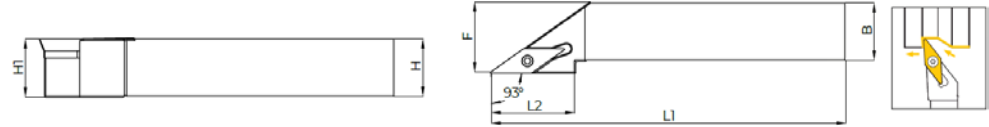
107.5°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1	H	B	F	L1		L2	Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Vida Screw
SVHBR/L 1616-H11	•	•	16	16	20	100	25	VBM. 1103..	-	-	-	SM2,5X7	T08
SVHBR/L 2020-K11	•	•	20	20	25	125	30		-	-	-	SM2,5X7	T08
SVHBR/L 2020-K16	•	•	20	20	25	125	35	VBM. 1604..	SVB16SM	SS050535M	-	SM3,5X14	T15
SVHBR/L 2525-M16	•	•	25	25	32	150	40						
SVHBR/L 3232-P16	•	•	32	32	40	170	40						



VB**

SVJBR/L



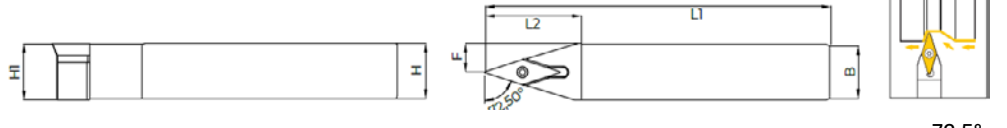
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1	H	B	F	L1		L2	Altık Shim	Altık Vidası Shim Screw	Pabuç Clamp	Vida Screw
SVJBR 1212-H11		•	12	12	20	100	20	VBM. 1103..	-	-	-	SM2,5X7	T08
SVJBR/L 1616-H11	•	•	16	16	20	100	25						
SVJBR/L 2020-K11	•	•	20	20	25	125	30						
SVJBR 2525-M11		•	25	25	32	150	40	VBM. 1604..	SVB16SM	SS050535M	-	SM3,5X14	T15
SVJBR/L 1616-H16	•	•	16	16	20	100	25						
SVJBR/L 2020-K16	•	•	20	20	25	125	35						
SVJBR/L 2525-M16	•	•	25	25	32	150	40						
SVJBR/L 3232-P16	•	•	32	32	40	170	40						

S TİPİ KATERLER / S TYPE TOOL HOLDER



SVVBN

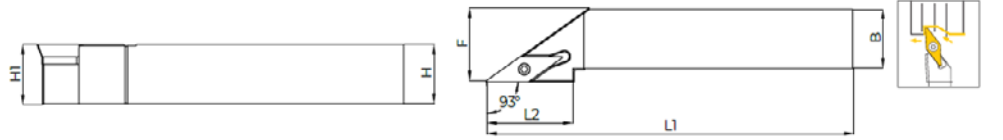


72.5°

Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
		H1 H	B	F	L1	L2		Altlık Shim	Altlık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
SVVBN 1212-H11	●	12	12	6	100	20	VBM. 1103..	-	-	-	SM2,5X7	T08
SVVBN 1616-H11	●	16	16	8	100	25		-	-	-	SM2,5X7	T08
SVVBN 2020-K11	●	20	20	12,5	125	35		-	-	-	SM2,5X7	T08
SVVBN 1616-H16	●	16	16	8	100	25	VBM. 1604..	SVB16SM	SS050535M	-	SM3,5X14	T15
SVVBN 2020-K16	●	20	20	10	125	35						
SVVBN 2525-M16	●	25	25	12,5	150	40						
SVVBN 3232-P16	●	32	32	16	170	40						



SVJCR/L



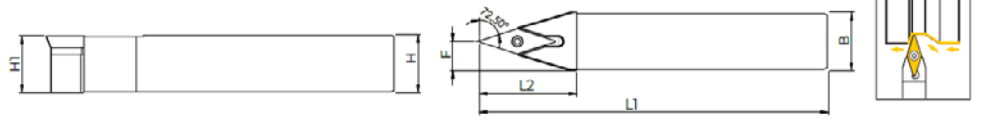
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	H1 H	B	F	L1	L2		Altlık Shim	Altlık Vidası Shim Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
SVJCR/L 1212-H11	●	●	12	12	20	100	20	VCM. 1103..	-	-	-	SM2,5X7	T08
SVJCR/L 1616-H11	●	●	16	16	20	100	25		-	-	-	SM2,5X7	T08
SVJCR/L 2020-K11	●	●	20	20	25	125	35		-	-	-	SM2,5X7	T08
SVJCR/L 1616-H16	●	●	16	16	20	100	25	VCM. 1604..	SVC16SM	SS050535M	-	SM3,5X14	T15
SVJCR/L 2020-K16	●	●	20	20	25	125	35						
SVJCR/L 2525-M16	●	●	25	25	32	150	40						
SVJCR/L 3232-P16	●	●	32	32	40	170	40						

S TİPİ KATERLER / S TYPE TOOL HOLDER



SVVCN



72.5°

Sipariş Kodu Order Code	Stok Durumu Stock Availability	Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
		H1	H	B	F	L1		L2	Altılık Shim	Altılık Vidası Shim Screw	Pabuç Clamp	Vida Screw
SVVCN 1212-H11	●	12	12	6	100	20	VCM. 1103..	-	-	-	SM2,5X7	T08
SVVCN 1616-H11	●	16	16	8	100	25		-	-	-	SM2,5X7	T08
SVVCN 2020-K11	●	20	20	12,5	125	35		-	-	-	SM2,5X7	T08
SVVCN 1616-H16	●	16	16	8	100	25	VCM. 1604..	SVC12SM	SS050535M	-	SM3,5X14	T15
SVVCN 2020-K16	●	20	20	10	125	35						
SVVCN 2525-M16	●	25	25	12,5	150	40						
SVVCN 3232-P16	●	32	32	16	170	40						

İÇ ÇAP KATERLERİNİN KODLAMA SİSTEMİ

INTERNAL TURNING TOOL HOLDER CODE SYSTEM

S

12

M

S

C

L

C

R

07

1

Şaft Tipi
Type of Bar

2

Şaft Uzunluğu
Bar Diameter

3

Şaft Uzunluğu
Bar Length

4

Bağlama Sistemleri
Clamping Method
of Inserts

5

Kesici Uç Şekli
Insert Shape

6

Uç Serbest Şekli
Lead Angle of
Boring Bar

7

Ayrılma Açısı
Relief Angle
of Insert

8

Şaft Kesme Yönü
Hand of Bar

9

Kesme Kenar Uzunluğu
Length of Cutting
Edge

1

Şaft Tipi / Type of Bar

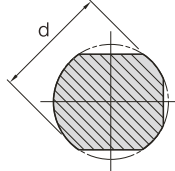
S12M - SCLCR - 07

- "A" Soğutma kanallı çelik şaft / "A" Steel with coolant hole
- "E" Çelik kafalı, soğutma kanallı karbür şaft "E" Carbide bar with faced steel head and coolant hole
- "C" Karbür Şaft / "C" Carbide Shank
- "S" Çelik Şaft / "S" Steel Shank
- "X" Özel tip / "X" Special type

2

Şaft Uzunluğu / Bar Diameter

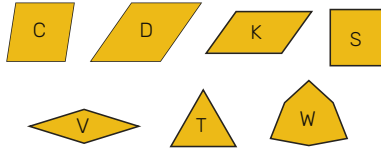
S12M - SCLCR - 07



5

Kesici Uç Şekli / Insert Shape

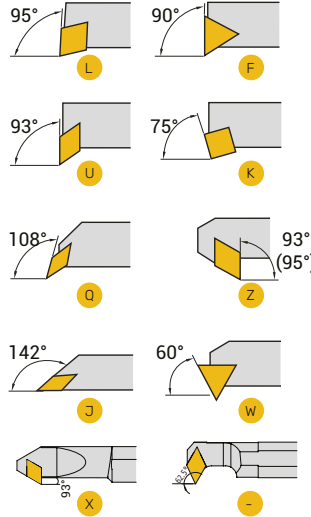
S12M - SCLCR - 07



6

Uç Serbest Şekli / Lead Angle of Boring Bar

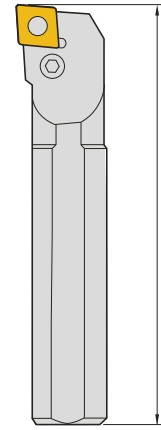
S12M - SCLCR - 07



3

Şaft Uzunluğu / Bar length

S12M - SCLCR - 07



Boy (L) Length (L)	(mm)
H	100
J	110
K	125
M	150
N	160
Q	180
R	200
S	250
T	300
U	350
V	400
W	450
Y	500

4

Bağlama Sistemleri / Clamping Method of Inserts

S12M - SCLCR - 07



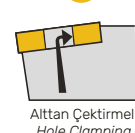
C



D



M



P



S

Üstten Baskılı
Top Clamping

Üstten Baskılı ve Çektirmeli
Top and Hole Clamping

Üstten Baskılı ve Alttan Çektirmeli
Top and Hole Clamping

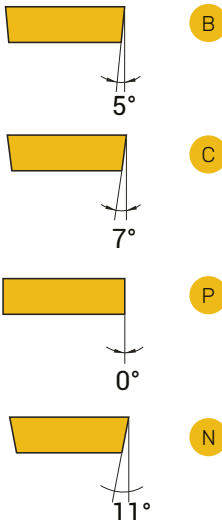
Alttan Çektirmeli
Hole Clamping

Vidalı Sıkma
Screw On

7

Ayrılma Açısı / Relief Angle of Insert

S12M - SCLCR - 07



B

C

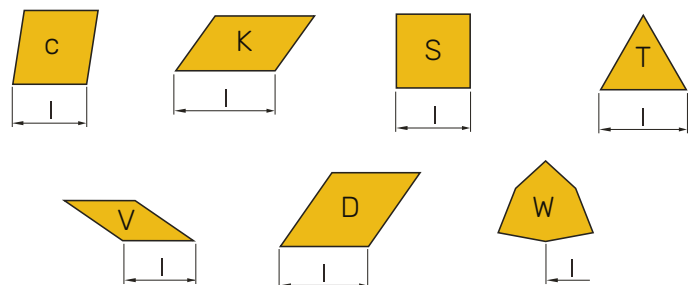
P

N

9

Kesme Kenar Uzunluğu / Length of Cutting Edge

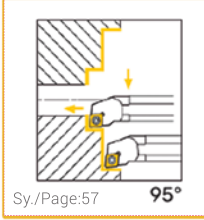
S12M - SCLCR - 07



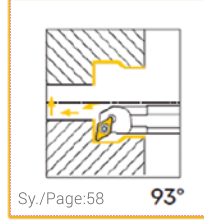
İÇ ÇAP TORNALAMA KATERLERİ - ÖNİZLEME

INTERNAL TURNING - OVERVIEW

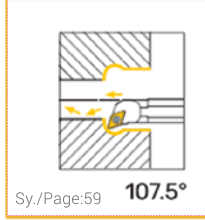
S.../A...SCLCR/L



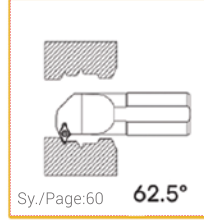
S.../A...SDUCR/L



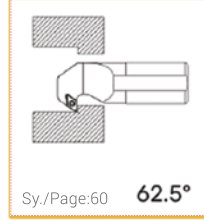
S.../A...SDQCR/L



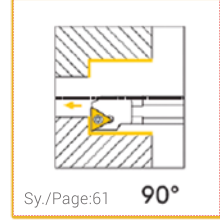
S...SD-CR/L



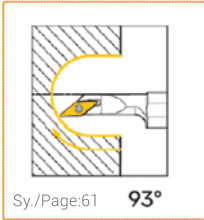
S... SDXCR/L



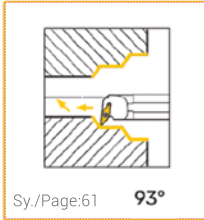
S...STFCR/L



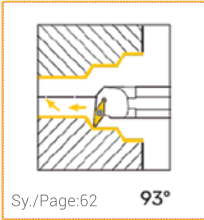
S...SVJBR/L



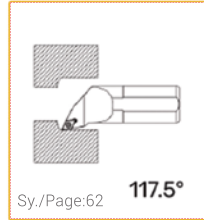
S...SVUBR/L



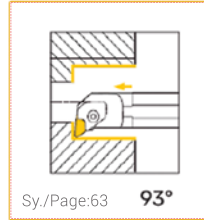
S...SVUCR/L



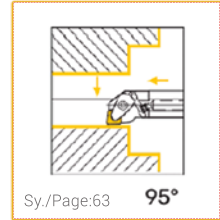
S...SDPCR/L



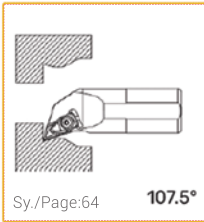
S...CKUNR/L



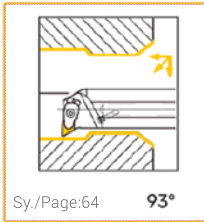
S...TCLNR/L



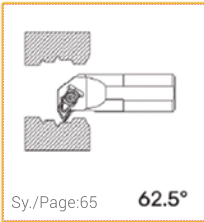
S...TDQNR/L



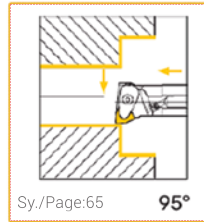
S...TDUNR/L



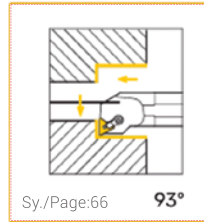
S...TD-NR/L



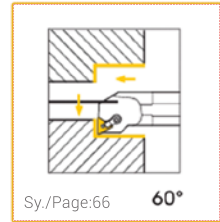
S...TWLNR/L



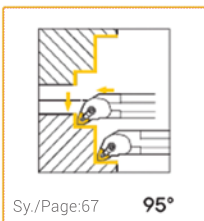
S...MTUNR/L



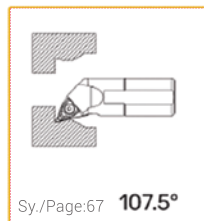
S...MT-NR/L



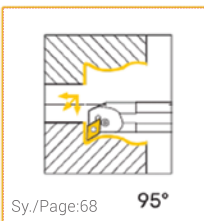
S...MWLNR/L



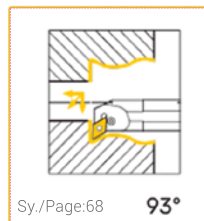
S...MTQNR/L



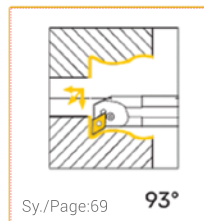
S...PCLNR/L



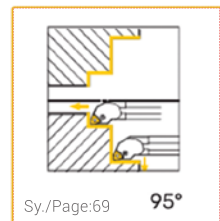
S...PDUNR/L



S...PTUNR

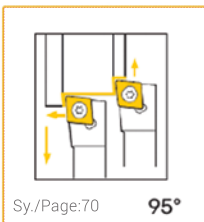


S...PWLNR/L

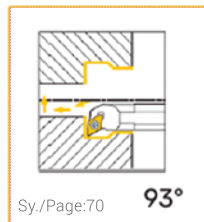


ANTİ-VİBRASYON/ANTI-VIBRATION

SCLCR/L



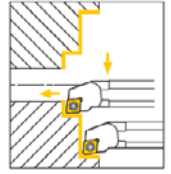
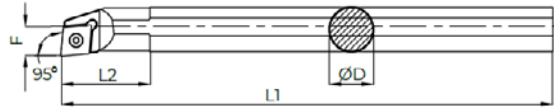
SDUCR/L



S TİPİ KATERLER / S TYPE TOOL HOLDER



CC**



95°

S.../A...SCLCR/L

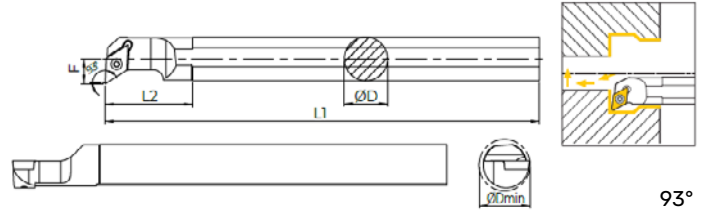
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts			
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key
S06-08H SCLCR/L-06	●	●	8	10	6	100	30	CC.T 0602..	-	-	SM2,5X5	T08
A06-08H SCLCR/L-06	●	●	8	10	6	100	30					
S08H SCLCR/L-06	●	●	8	11	6	100	25					
A08H SCLCR/L-06	●	●	8	11	6	100	25					
S10K SCLCR/L-06	●	●	10	13	7	125	25					
A10K SCLCR/L-06	●	●	10	13	7	125	25					
S12K-SCLCR-06		●	12	12,5	7	125	25					
S12M SCLCR/L-06	●	●	12	16	9	150	30					
A12M SCLCR/L-06	●	●	12	16	9	150	30					
S16Q SCLCR/L-06	●	●	16	20	11	180	35					
A16Q SCLCR/L-06	●	●	16	20	11	180	35					
S12M SCLCR/L-09	●	●	12	16	9	150	30	CC.T 09T3..	-	-	SM3,5X8M	T15
A12M SCLCR/L-09	●	●	12	16	9	150	30					
S16Q SCLCR/L-09	●	●	16	20	11	180	35					
A16Q SCLCR/L-09	●	●	16	20	11	180	35					
S20R SCLCR/L-09	●	●	20	25	13	200	40					
A20R SCLCR/L-09	●	●	20	25	13	200	40					
S25S SCLCR/L-09	●	●	25	32	17	250	50	CC.T 1204..	SCC125SM	SS060504M	SM4X11	
S32T SCLCR/L-09	●	●	32	40	23	300	60					
S25S SCLCR/L-12	●	●	25	32	17	250	50					
A25S SCLCR-12		●	25	32	17	250	50					
S32T SCLCR/L-12	●	●	32	40	23	300	60					
S40V SCLCR/L-12	●	●	40	50	27	400	70					

S TİPİ KATERLER / S TYPE TOOL HOLDER



DC**

S.../A...SDUCR/L



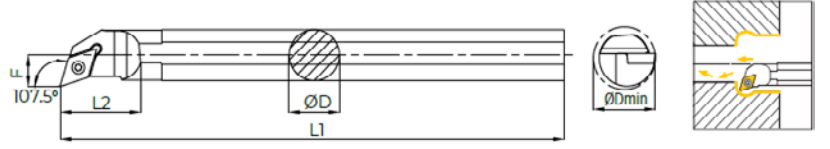
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts			
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key
S10K SDUCR/L-07	•	•	10	13	7,5	125	25	DC.T 0702..	-	-	SM2,5X5	T08
A10K SDUCR/L-07	•	•	10	13	7,5	125	25					
S12M SDUCR/L-07	•	•	12	16	9	150	30					
A12M SDUCR/L-07	•	•	12	16	9	150	30					
S16Q SDUCR/L-07	•	•	16	20	11	180	35					
S20R SDUCR/L-07	•	•	20	25	13	200	40					
S25S SDUCR/L-07	•	•	25	32	17,5	250	50					
S16Q SDUCR/L-11	•	•	16	20	11	180	35	DC.T 11T3..	-	-	SM3,5X8	T15
A16Q SDUCR/L-11	•	•	16	20	11	180	35					
S20R SDUCR/L-11	•	•	20	25	13	200	40					
A20R SDUCR/L-11	•	•	20	25	13	200	40					
S25S SDUCR/L-11	•	•	25	32	17,5	250	50					
A25R SDUCR/L-11	•	•	25	32	17,5	200	50					
S32T SDUCR/L-11	•	•	32	40	23	300	60					
S40V SDUCR/L-11	•	•	40	50	27	400	60	SDC11SM	SS050535M	SM3,5X14		

S TİPİ KATERLER / S TYPE TOOL HOLDER



DC**



S.../A...SDQCR/L

107.5°

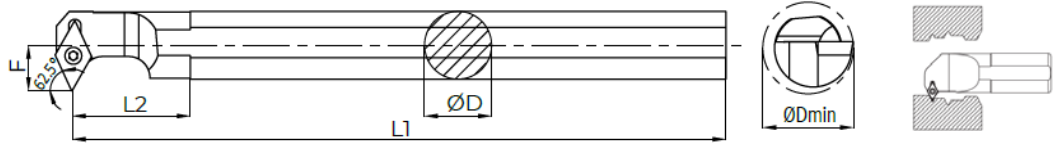
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts			
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key
S10K SDQCR/L-07	•	•	10	13	7,5	125	25	DC.T 0702..	-	-	SM2,5X5	T08
A10K SDQCR-07		•	10	12	7,5	125	25					
S12M SDQCR/L-07	•	•	12	16	9	150	30					
A12M SDQCR-07		•	12	16	9	150	30					
S16Q SDQCR/L-07	•	•	16	20	11	180	35					
S20R SDQCR/L-07	•	•	20	25	13	200	40					
S25S SDQCR/L-07	•	•	25	32	17,5	250	50					
S16Q SDQCR/L-11	•	•	16	20	11	180	35	DC.T 11T3..	-	-	SM3,5X8	T15
A16Q SDQCR-11		•	16	20	11	180	35					
S20R SDQCR/L-11	•	•	20	25	13	200	40					
A20R SDQCR-11		•	20	25	13	200	40					
S25S SDQCR/L-11	•	•	25	32	17,5	250	50					
S32T SDQCR/L-11	•	•	32	40	23	300	60				SDC11SM	

S TİPİ KATERLER / S TYPE TOOL HOLDER



DC**

S...SD-CR/L



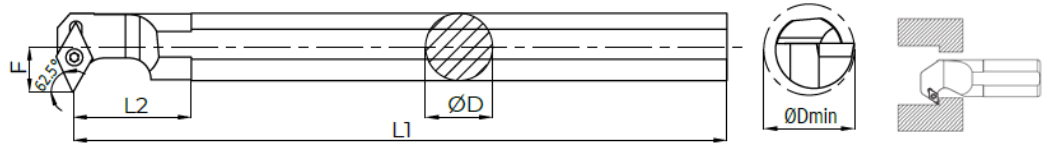
62,5°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts			
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key
S10K SD-CR/L-07	•	•	10	14	8,5	125	28	DC.T 0702..	-	-	SM2,5X5	T08
S12M SD-CR/L-07	•	•	12	16	9	150	30				SM2,5X7	
S16Q SD-CR/L-07	•	•	16	23	14	180	40				SM3,5X8	
S16Q SD-CR/L-11	•	•	16	23	14	180	40	DC.T 11T3..	-	-	SM3,5X10	T15
S20R SD-CR/L-11	•	•	20	25	14,5	200	45				SM3,5X14	
S25S SD-CR/L-11	•	•	25	32	19	250	55				SDC11SM	
S32T SD-CR/L-11	•	•	32	40	23	300	60					
S40V SD-CR/L-11	•	•	40	50	27	400	70					



DC**

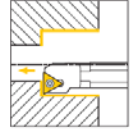
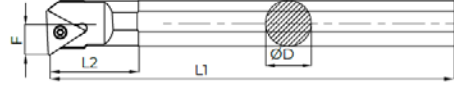
S...SDXCR/L



62,5°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts					
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key		
S12M SDXCR/L-07	•	•	12	16	9	150	30	DC.T 0702..	-	-	M2,5X5	T08		
S16Q SDXCR/L-07	•	•	16	22	12,5	180	40				M2,5X7			
S16Q SDXCR/L-11	•	•	16	22	12,5	180	40				M3,5X8			
S20R SDXCR/L-11	•	•	20	25	14	200	55	DC.T 11T3..	-	-	M3,5X10	T15		
S25S SDXCR/L-11	•	•	25	32	17,5	250	65				SDC11SM		SS050535M	M3,5X14
S32T SDXCR/L-11	•	•	32	40	23	300	80							
S40V SDXCR/L-11	•	•	40	50	27	400	80							

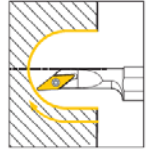
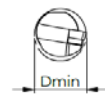
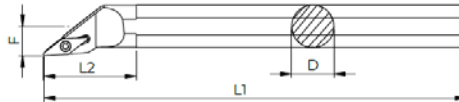
S TİPİ KATERLER / S TYPE TOOL HOLDER



90°

S...STFCR/L

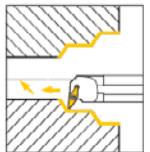
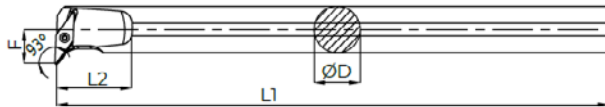
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts			
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key
S12M STFCR-11		•	12	15,5	9	150	30	TC.T 11	-	-	M2,5X6	T08
S16Q STFCR/L-16	•	•	16	20	11	180	35	TC.T 16T3..	-	-	SM3,5X8	T15
S20R STFCR/L-16	•	•	20	25	13	200	40		STC165M	SS050535M	SM3,5X11	
S25S STFCR/L-16	•	•	25	32	17,5	250	50					
S32T STFCR/L-16	•	•	32	40	23	300	60					



93°

S...SVJBR/L

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts			
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key
S25S SVJBR/L-16	•	•	25	32	17	250	50	VBM. 1604..	SVC16SM	SS050535M	SM3,5X11	T15
S32T SVJBR/L-16	•	•	32	40	23	300	80					
S40V SVJBR-16		•	40	50	27	400	80					



93°

S...SVUBR/L

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts			
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key
S16Q SVUBR/L-11	•	•	16	20	11	180	40	VBM. 1103..	-	-	SM2,5X7	T08
S20R SVUBR/L-11	•	•	20	25	13	200	40					
S25S SVUBR/L-16	•	•	25	32	17	250	50	VBM. 1604..	SVB16SM	SS050535M	SM3,5X11	T15
S32T SVUBR/L-16	•	•	32	40	22	300	60					
S40V SVUBR/L-16	•	•	40	50	27	400	70					

● Stok ürün - Stock item

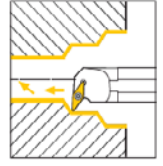
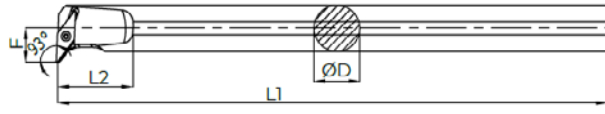
○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

S TİPİ KATERLER / S TYPE TOOL HOLDER



S...SVUCR/L

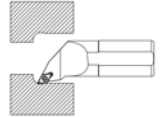
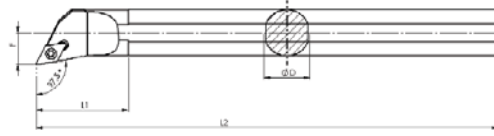


93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts			
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key
S16Q SVUCR/L-11	•	•	16	20	11	180	40	VCM. 1103..	-	-	SM2,5X7	T08
S20R SVUCR/L-11	•	•	20	25	13	200	40		-	-	SM2,5X7	T08
S25S SVUCR/L-16	•	•	25	32	17	250	50	VCM. 1604..	SVC16SM	SS050535M	SM3,5X11	T15
S32T SVUCR/L-16	•	•	32	40	22	300	60					
S40V SVUCR/L-16	•	•	40	50	27	400	70					



S...SDPCR/L



117.5°

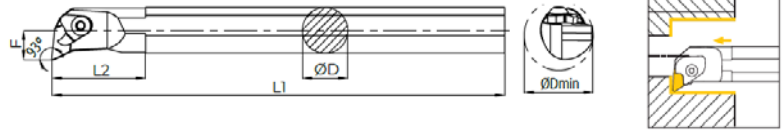
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts			
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Vida Screw	Anahtar Allen Key
S10K SDPCR/L-07	•	•	10	13	7,5	125	25	DC..T 0702	-	-	M2,5X5	T08
S12M SDPCR/L-07	•	•	12	16	9	150	30		-	-	M2,5X5	T08
S16Q SDPCR/L-11	•	•	16	20	11	180	35	DC..T 11T3	-	-	M3,5X8	T15
S20R SDPCR/L-11	•	•	20	25	13	200	40		-	-	M3,5X8	
S25S SDPCR/L-11	•	•	25	32	17,5	250	50		SDC11SM	SS050535M	M3,5X14	
S32T SDPCR/L-11	•	•	32	40	23	300	60					

C TİPİ KATERLER / C TYPE TOOL HOLDER



KN**

S...CKUNR/L



93°

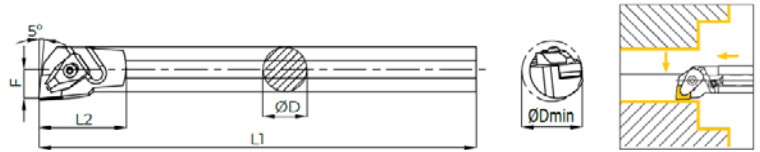
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S25S CKUNR/L-16	•	•	25	32	17	250	50	KNUX 1604	SKN16RCM SKN16LCM	SS0310M	CC0016M	CS0627M	A3
S32T CKUNR/L-16	•	•	32	40	22	300	60						
S40V CKUNR/L-16	•	•	40	50	27	400	65						
S50W CKUNR-16		•	50	63	35	450	70						
S50W CKUNR-16		•	60	75	40	450	70						

T TİPİ KATERLER / T TYPE TOOL HOLDER



CN**

S...TCLNR/L



95°

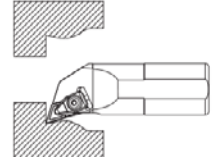
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S25S TCLNR/L-12	•	•	25	32	17	250	50	CNM. 1204..	SCN12TM	SS0410M	CT120105M	CS0620M	A3
S32T TCLNR/L-12	•	•	32	40	22	300	60						
S40V TCLNR/L-12	•	•	40	50	27	400	70						
S32T TCLNR/L-16	•	•	32	40	22	300	60	CNM. 1606..	SCN16TM	SS0508M	CT160105M	CS0627M	
S40V TCLNR/L-16	•	•	40	40	27	400	70						
S50W TCLNR/L-16	•	•	50	63	35	450	75						
S60W TCLNR/L-16	•	•	60	75	40	450	75						
S40V TCLNR/L-19	•	•	40	40	27	400	70	CNM. 1906..	SCN19TM	SS0508M	CT190105M	CS0825M	A5
S50W TCLNR-19		•	50	63	35	450	75						

T TİPİ KATERLER / T TYPE TOOL HOLDER



DN**

S...TDQNR/L



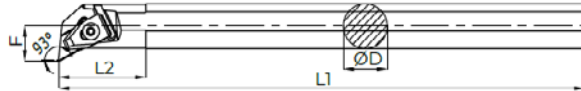
107.5°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S25S TDQNR/L-15	●	●	25	32	17	250	50	DNM. 1506..	SDN15TM	SS0410M	CT150105M	CS0627M	A3
S32T TDQNR/L-15	●	●	32	40	22	300	60						
S40V TDQNR/L-15	●	●	40	50	27	400	70						
S50W TDQNR/L-15	●	●	50	63	35	450	75						



DN**

S...TDUNR/L



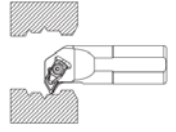
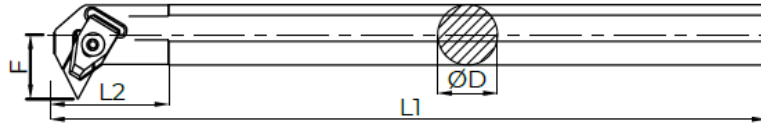
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S20R TDUNR/L-11	●	●	20	25	13	200	40	DNM. 1104..	-	-	CT110105M	CS0523M	A3
S25S TDUNR/L-15	●	●	25	32	17	250	50	DNM. 1506..	SDN15TM	SS0410M	CT150105M	CS0627M	
S32T TDUNR/L-15	●	●	32	40	22	300	60						
S40V TDUNR/L-15	●	●	40	50	27	400	70						
S50W TDUNR/L-15	●	●	50	63	35	450	75						
S60W TDUNR/L-15	●	●	60	75	40	450	75						

T TİPİ KATERLER / T TYPE TOOL HOLDER



DN**



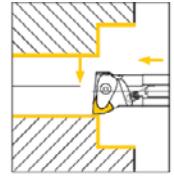
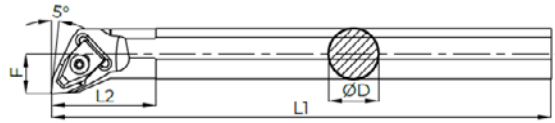
S...TD-NR/L

62.5°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altılık Shim	Vida Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S32T TD-NR/L-15	•	•	32	43	26.5	300	60	DNM. 1506	SDN15TM	SS0410M	CT150105M	CS0627M	A3
S40V TD-NR/L-15	•	•	40	50	29.5	400	70						
S50W TD-NR-15		•	50	62	35	450	70						



DN**



S...TWLNR/L

95°

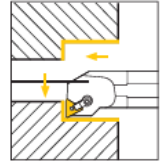
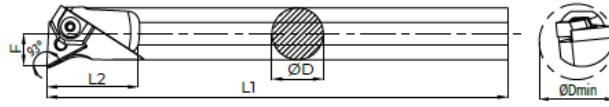
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altılık Shim	Vida Screw	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S20R TWLNR/L-06	•	•	20	25	13	200	40	W NM. 0602..	-	-	CT06105M	CS0520M	A3
A20R TWLNR/L-06	•	•	20	25	13	200	40						
S25S TWLNR/L-08	•	•	25	32	17	250	50	W NM. 0804..	SW N08TMM	SS0410M	CT080105M	CS0627M	
A25S TWLNR/L-08	•	•	25	32	17	250	50						
S32T TWLNR/L-08	•	•	32	40	22	300	60						
S40V TWLNR/L-08	•	•	40	50	27	400	70						
S50W TWLNR/L-08	•	•	50	63	35	450	75						
S60W TWLNR/L-08	•	•	60	75	40	450	75						

M TİPİ KATERLER / M TYPE TOOL HOLDER



TN**

S...MTUNR/L



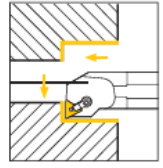
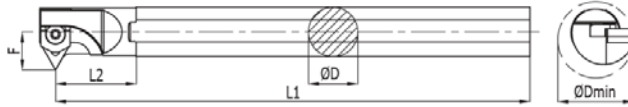
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Altık Pimi Shim Pim	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S20R MTUNR/L-16	●	●	20	25	13	200	40	TNM. 1604..	-	-	CM0016M	CS0515M	A3
S25S MTUNR/L-16	●	●	25	32	17	250	50		STN16TMM	SP0536125M		CS0523M	
S32T MTUNR/L-16	●	●	32	40	22	300	60			SP053615M			
S40V MTUNR/L-16	●	●	40	50	27	400	70						
S32T MTUNR/L-22	●	●	32	40	22	300	60	TNM. 2204..	STN22TMM	SP060515M	CM0022M	CS0627M	
S40V MTUNR/L-22	●	●	40	50	27	400	70						
S50W MTUNR/L-22	●	●	50	63	35	450	75						



TN**

S...MT-NR/L



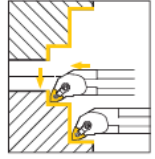
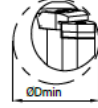
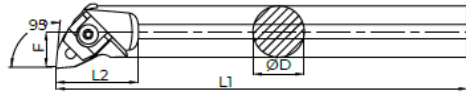
60°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Altık Pimi Shim Pim	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S20R MT-NR/L-16	●	●	20	25	16	200	40	TNM. 1604..	-	SP0536125M	CM0016M	CS0515M	A3
S25S MT-NR/L-16	●	●	25	32	19,5	250	50		STN16TMM	SP053615M		CS0523M	
S32T MT-NR/L-16	●	●	32	40	23	300	60						
S40V MT-NR/L-16	●	●	40	50	29,5	400	70						
S32T MT-NR-22		●	32	40	23	300	55	TNM. 2204..	STN22TMM	SPTN22M	CM0022M	CS0627M	
S40V MT-NR-22		●	40	50	29,5	400	70						
S50W MT-NR-22	●	●	50	32	35	450	70						

M TİPİ KATERLER / M TYPE TOOL HOLDER



WN**



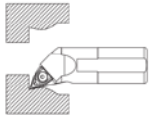
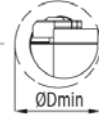
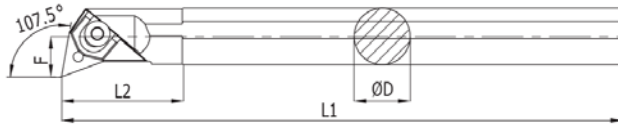
S...MWLNR/L

95°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Altık Pimi Shim Pim	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S16Q MW LNR/L-06	•	•	16	20	11	180	-5	WNM. 0604..	-	SP053615M	CM0006M	CS0515M	A3
S20R MW LNR/L-06	•	•	20	25	13	200	-5						
S25S MW LNR/L-08	•	•	25	32	17	250	-5	WNM. 0804..	SW N08TMM	SPW N08M	CM0008M	CS06620M	
S32T MW LNR/L-08	•	•	32	40	22	300	-5						
S40V MW LNR/L-08	•	•	40	50	27	400	-5						
S50W MWLNR/L-08	•	•	50	63	35	450	-5						



TN**



S...MTQNR/L

107.5°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Altık Pimi Shim Pim	Pabuç Clamp	Vida Screw	Anahtar Allen Key
S20R MTQNR/L-16	•	•	20	25	13	200	40	TNMG 1604	-	SP0536125M	CM0016M	CS515M	A3
S25S MTQNR/L-16	•	•	25	32	17	250	50						
S232T MTQNR/L-16	•	•	32	40	22	300	60						
S40V MTQNR/L-16	•	•	40	50	27	400	70						
S32T MTQNR/L-22	•	•	32	40	22	300	60	TNMG 2204	STN22MM	SP06515M	CM0022M	CS627M	
S40V MTQNR/L-22	•	•	40	50	27	400	70						

P TİPİ KATERLER / P TYPE TOOL HOLDER



CN**

S...PCLNR/L



95°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Altık Sacı Metal Sheet	Vida Screw	Levyeye Lever	Anahtar Allen Key
S25S PCLNR/L-12	●	●	25	32	17	250	50	CNM. 1204..	SCN12PM	SP012M	S00KM08M	LP012M	A3
S32T PCLNR/L-12	●	●	32	40	22	300	60						
S40V PCLNR/L-12	●	●	40	50	27	400	70						
S32T PCLNR-16		●	32	40	22	300	60	CNM. 1606..	SCN16PM	SP016M	S00KM08M	LP016M	A3
S40V PCLNR-16		●	40	50	27	400	70						
S40V PCLNR-19		●	40	50	27	400	70	CNM. 1906..	SCN19PM	SP019M	LP019M	A3	
S50W PCLNR-19		●	50	63	35	400	75						



DN**

S...PDUNR/L



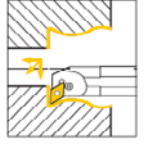
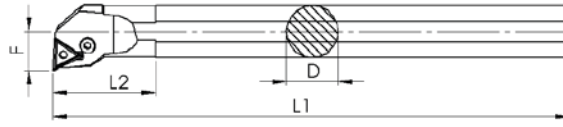
93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Altık Sacı Metal Sheet	Vida Screw	Levyeye Lever	Anahtar Allen Key
S25S PDUNR-15		●	25	32	17	250	50	DNM. 1506..	SDN15PM	SPM012M	S00KM8M	LP012M	A3
S32T PDUNR-15		●	32	40	22	300	60						
S40V PDUNR-15		●	40	50	27	400	70						
S50W PDUNR-15		●	50	63	35	450	75						

P TİPİ KATERLER / P TYPE TOOL HOLDER



TN**



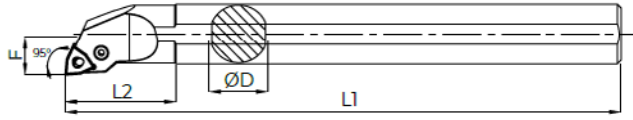
93°

S...PTUNR

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts					
	L	R	D	Dmin	F	L1	L2		Altık Shim	Altık Sacı Metal Sheet	Vida Screw	Levye Lever	Anahtar Allen Key	
S20R-PTUNR-16		•	20	25	13	200	40	TNMG 1604	-					
S25S-PTUNR-16		•	25	32	17	250	50	TNMG 1604	STN16PM	SP016M	S00KM8M	LP016M	A3	
S32T-PTUNR-16		•	32	40	22	300	60							
S32T-PTUNR-22		•	32	40	22	300	60							
S40V-PTUNR-22		•	40	50	27	400	70	TNM. 2204..	STN22PM	SP022M	S00KM8U	LP022M		
S50W-PTUNR-22		•	50	63	35	450	75							



WN**



95°

S...PWLNR/L

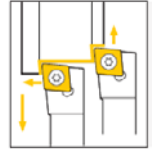
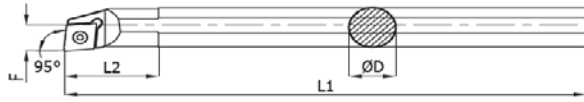
Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts				
	L	R	D	Dmin	F	L1	L2		Altık Shim	Altık Sacı Metal Sheet	Vida Screw	Levye Lever	Anahtar Allen Key
S25M-PWLNR-08		•	25	32	17	250	50	WNM. 0804..	SW N08PM	SP008M	S00KM8M	LP012M	A3
S32P-PWLNR-08		•	32	40	22	300	60						
S40R-PWLNR-08		•	40	50	27	400	70						
S50W-PWLNR-08		•	50	63	35	450	75						

ANTI-VİBRASYON TAKIMLAR /ANTI-VIBRATION TOOLS



CC**

SCLCR/L



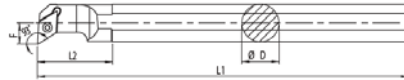
95°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts		
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Anahtar Allen Key
C8H SCLCR/L-06	•	•	8	11	6	100	30	CC.T 0602	-	SM2,5X5	T08
C8K SCLCR/L-06	•	•	8	11	6	125	25				
C10K SCLCR-06		•	10	13	7	125	25				
A10K SCLCR/L-06	•	•	10	13	7	125	25				
C12K SCLCR-06	•	•	12	16	9	125	30				
A12K SCLCR/L-06	•	•	12	16	9	125	30				
C16Q-SCLCR-09		•	16	20	11	180	35	CC.T 09T3	-	SM3,5X8	T15
C18Q SCLCR-/09	•	•	18	20	11	180	35				
C20M SCLCR-09		•	20	25	13	150	40				
C20Q SCLCR-09		•	20	25	13	180	40				
A20Q SCLCR-09		•	20	25	13	180	40				



DC**

SDUCR/L






93°

Sipariş Kodu Order Code	Stok Durumu Stock Availability		Takım Ölçüleri (mm) Dimensions (mm)					Uç Insert	Yedek Parçalar Spare Parts		
	L	R	D	Dmin	F	L1	L2		Altık Shim	Vida Screw	Anahtar Allen Key
C10K SDUCR-07		•	10	13	7,5	125	25	DC.T 0702	-	SM2,5X5	T08
A10K SDUCR/L-07	•	•	10	13	7,5	125	25				
C12K SDUCR/L-07	•	•	12	16	9	125	30				
A12K SDUCR/L-07	•	•	12	16	9	125	30				
C12M SDUCR-07		•	12	16	9	150	30	DC.T 11T3	-	SM3,5X8	T15
C16K SDUCR-11		•	16	20	11	125	35				
A16Q SDUCR/L-11	•	•	16	20	11	180	35				
C16Q SDUCR-11		•	16	20	11	180	35				
C18Q SDUCR-11		•	18	20	11	180	35				
C20K SDUCR-11		•	20	25	13	125	40				
C20Q SDUCR-11		•	20	25	13	180	40				
C20R SDUCR-11		•	20	25	13	200	40				




SERMET UÇLAR / CERMET INSERTS

NEGATİF UÇLAR/ NEGATIVE INSERTS

CNGG

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / <i>Grades</i>						
			ap (mm)	Vc (m/dk) (m/min)	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)	
				fn (mm/dev) (mm/rev)	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120	
	CPM1	CNGG 120402R/L	0,20-2,0	0,08-0,25		●					○
		CNGG 120404R/L	0,24-2,4	0,10-0,25		●					○
		CNGG 120408R/L	0,26-2,6	0,10-0,28		Δ					Δ
	CPM2	CNGG 120402R/L	0,35-2,0	0,10-0,18	○			Δ	●		
		CNGG 120404R/L	0,50-2,5	0,12-0,20	○			Δ	●		
		CNGG 120408R/L	0,80-3,0	0,13-0,30	Δ		Δ	Δ			
	CTF	CNGG 120402R/L	0,30-1,2	0,10-0,20	○	●					
		CNGG 120404R/L	0,30-1,2	0,10-0,20	○	●					
		CNGG 120408R/L	0,50-1,2	0,10-0,20	Δ	Δ					

CNMG

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / <i>Grades</i>					
			ap (mm)	Vc (m/dk) (m/min)	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) (mm/rev)	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CES	CNMG 120404	0,22-1,2	0,07-0,20		○	●		○	●
		CNMG 120408	0,25-1,5	0,10-0,22		○	●		○	●
	CEM	CNMG 120404	0,22-1,2	0,07-0,20	○	●		○	●	
		CNMG 120408	0,25-1,5	0,10-0,22	○	●		○	●	
	CM	CNMG 120404	0,24-2,4	0,10-0,25	○	●	Δ			Δ
		CNMG 120408	0,26-2,6	0,10-0,28	○	●	Δ			Δ

SERMET UÇLAR / CERMET INSERTS

NEGATİF UÇLAR/ NEGATIVE INSERTS

DNGG

Ürün Görseli Insert Shape	CB	Uç Kodu Insert Code	ISO		Kaliteler / Grades					
			ap (mm)	Vc (m/dk) (m/min)	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) (mm/rev)	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CPM2	DNGG 150404R/L	0.50-2.5	0.12-0.20	○			△	●	
		DNGG 150408R/L	0.80-3.0	0.13-0.30	○			△	●	

DNMG

Ürün Görseli Insert Shape	CB	Uç Kodu Insert Code	ISO		Kaliteler/Grades					
			ap (mm)	Vc (m/dk) (m/min)	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) (mm/rev)	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CEF	DNMG 150404R/L	0.20-1.6	0.10-0.16	○	●		△	●	△
		DNMG 150408R/L	0.22-2.0	0.12-0.20	○	●		△	●	△
	CES	DNMG 150404	0.22-1.2	0.07-0.20		○	●		○	●
		DNMG 150408	0.25-1.5	0.10-0.22		○	●		○	●
	CEM	DNMG 150404	0.22-1.2	0.07-0.20	○	●		○	●	
		DNMG 150408	0.25-1.5	0.10-0.22	○	●		○	●	

● Stok ürün - Stock item


○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

SERMET UÇLAR / CERMET INSERTS

NEGATİF UÇLAR/ NEGATIVE INSERTS

SNGG

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / <i>Grades</i>					
			ap (mm)	Vc (m/dk) (m/min)	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) (mm/rev)	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CPM1	SNGG 0902302R/L	0,20-2,0	0,08-0,25		●				○
		SNGG 090304R/L	0,24-2,4	0,10-0,25		●				○
		SNGG 120408R/L	0,26-2,6	0,10-0,28		●				○

TNGG

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / <i>Grades</i>					
			ap (mm)	Vc (m/dk) (m/min)	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) (mm/rev)	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CPM1	TNGG 160402R/L	0,20-2,0	0,08-0,25		△				△
		TNGG 160404R/L	0,24-2,4	0,10-0,25		●				○
		TNGG 160408R/L	0,26-2,6	0,10-0,28		●				○
	CPM	TNGG 160402R/L	0,35-2,0	0,10-0,18	○			△	●	
		TNGG 160404R/L	0,50-2,5	0,12-0,20	○			△	●	
	CTF	TNGG 160402R/L	0,30-1,2	0,10-0,20	○	●				
		TNGG 160404R/L	0,30-1,2	0,10-0,20	○	●				

SERMET UÇLAR / CERMET INSERTS

NEGATİF UÇLAR/ NEGATIVE INSERTS

TNMG

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / <i>Grades</i>					
			ap (mm)	Vc (m/dk) (m/min)	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) (mm/rev)	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CEF	TNMG 160404R/L	0,20-1,6	0,10-0,16	○	●		△	●	
		TNMG 160408R/L	0,22-2,0	0,12-0,20	○	●		△	●	
	CES	TNMG 160404	0,22-1,2	0,07-0,20		○	●		○	●
		TNMG 160408	0,25-1,5	0,10-0,22		○	●		○	●
	CEM	TNMG 160404	0,22-1,2	0,07-0,20	○	●		○	●	
		TNMG 160408	0,25-1,5	0,10-0,22	○	●		○	●	
	CM	TNMG 160404	0,24-2,4	0,10-0,25	○	●	△			△
		TNMG 160408	0,26-2,6	0,10-0,28	○	●	△			△
	CPM1	TNMG 160404R/L	0,24-2,4	0,10-0,25		●				○
		TNMG 160408R/L	0,26-2,6	0,10-0,28		●				○

● Stok ürün - Stock item




○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

SERMET UÇLAR / CERMET INSERTS

NEGATİF UÇLAR/ NEGATIVE INSERTS

CCGT

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / Grades					
			ap (mm)	Vc (m/dk) <i>(m/min)</i>	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) <i>(mm/rev)</i>	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CL2	CCGT 060202R/L	0,20-1,0	0,05-0,18		●		Δ	●	
		CCGT 060204R/L	0,22-1,2	0,07-0,20		●		Δ	●	
		CCGT 09T302R/L	0,25-1,5	0,10-0,22		●		Δ	●	
		CCGT 09T304R/L	0,22-1,2	0,07-0,20		●		Δ	●	
	CPF1	CCGT 060202R/L	0,20-2,0	0,08-0,25	●	○	Δ			
		CCGT 060204R/L	0,24-2,4	0,10-0,25	●	○	Δ			
		CCGT 09T302R/L	0,26-2,6	0,10-0,28	●	○	Δ			
		CCGT 09T304R/L	0,24-2,4	0,10-0,25	●	○	Δ			
	CLH	CCGT 060202R/L	0,20-2,0	0,08-0,25		Δ	○	●		
		CCGT 060204R/L	0,24-2,4	0,10-0,25		Δ	○	●		
		CCGT 09T302R/L	0,26-2,6	0,10-0,28		Δ	○	●		
		CCGT 09T304R/L	0,24-2,4	0,10-0,25		Δ	○	●		

SERMET UÇLAR / CERMET INSERTS

NEGATİF UÇLAR/ NEGATIVE INSERTS

CCMT

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / Grades						
			ap (mm)	Vc (m/dk) <i>(m/min)</i>	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)	
				fn (mm/dev) <i>(mm/rev)</i>	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120	
	CPF1	CCMT 060202	0,20-2,0	0,08-0,25	●	○	△				
		CCMT 060204	0,24-2,4	0,10-0,25	●	○	△				
		CCMT 09T302	0,26-2,6	0,10-0,28	●	○	△				
		CCMT 09T304	0,24-2,4	0,10-0,25	●	○	△				
		CCMT 09T308	0,26-2,6	0,10-0,28	●	○	△				
	CF1	CCMT 060202	0,50-2,00	0,06-0,12		●	●		△	△	
		CCMT 060204	0,50-2,00	0,08-0,22		●	●		△	△	
		CCMT 09T302	0,50-2,00	0,10-0,25		●	●		△	△	
		CCMT 09T304	0,50-2,00	0,08-0,22		●	●		△	△	
		CCMT 09T308	0,50-2,00	0,10-0,25		●	●		△	△	
	CMT	CCMT 060202	0,35-2,0	0,10-0,18	△		○		●	●	
		CCMT 060204	0,50-2,5	0,12-0,20	△		○		●	●	
		CCMT 09T302	0,80-3,0	0,13-0,30	△		○		●	●	
		CCMT 09T304	0,50-2,5	0,12-0,20	△		○		●	●	
		CCMT 09T308	0,80-3,0	0,13-0,30	△		○		●	●	

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

SERMET UÇLAR / CERMET INSERTS

NEGATİF UÇLAR/ NEGATIVE INSERTS

DCGT

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / Grades					
			ap (mm)	Vc (m/dk) <i>(m/min)</i>	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) <i>(mm/rev)</i>	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CL2	DCGT 070202R/L	0,20-1,0	0,05-0,18		●		Δ	●	
		DCGT 070204R/L	0,22-1,2	0,07-0,20		●		Δ	●	
		DCGT 11T302R/L	0,20-1,0	0,05-0,18		●		Δ	●	
		DCGT 11T304R/L	0,22-1,2	0,07-0,20		●		Δ	●	
	CP1	DCGT 070202R/L	0,20-2,0	0,08-0,25	●	○	Δ			
		DCGT 070204R/L	0,24-2,4	0,10-0,25	●	○	Δ			
		DCGT 070208R/L	0,26-2,6	0,10-0,28	●	○	Δ			
		DCGT 11T302R/L	0,20-2,0	0,08-0,25	●	○	Δ			
		DCGT 11T304R/L	0,24-2,4	0,10-0,25	●	○	Δ			
	CLH	DCGT 11T302R/L	0,20-2,0	0,08-0,25		Δ	○	●		
		DCGT 11T304R/L	0,24-2,4	0,10-0,25		Δ	○	●		

SERMET UÇLAR / CERMET INSERTS
 NEGATİF UÇLAR/ NEGATIVE INSERTS

DCMT

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / Grades					
			ap (mm)	Vc (m/dk) <i>(m/min)</i>	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				f _n (mm/dev) <i>(mm/rev)</i>	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CPS	DCMT 070204	0,20-1,6	0,10-0,16		Δ	●	○	Δ	●
		DCMT 11T304	0,20-1,6	0,10-0,16		Δ	●	○	Δ	●
		DCMT 11T308	0,22-2,0	0,12-0,20			●			●
	CF1	DCMT 070202	0,50-2,00	0,06-0,12		●	●		Δ	Δ
		DCMT 070204	0,50-2,00	0,08-0,22		●	●		Δ	Δ
		DCMT 070208	0,50-2,00	0,10-0,25		●	●		Δ	Δ
		DCMT 11T302	0,50-2,00	0,06-0,12		●	●		Δ	Δ
		DCMT 11T304	0,50-2,00	0,08-0,22		●	●		Δ	Δ
		DCMT 11T308	0,50-2,00	0,10-0,25		●	●			

● Stok ürün - Stock item


○ Stok dışı ürün - Non Stock item

Δ Özel Sipariş - Special order


SERMET UÇLAR / CERMET INSERTS

POZİTİF UÇLAR/ POSITIVE INSERTS

TBGT

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / Grades					
			ap (mm)	Vc (m/dk) <i>(m/min)</i>	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) <i>(mm/rev)</i>	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CL2	TBGT 060102L	0,20-1,0	0,05-0,18		●		△	●	
		TBGT 060104L	0,22-1,2	0,07-0,20		●		△	●	
		TBGH 060102L	0,10-1,5	0,08-0,15		●		△	●	
		TBGH 060104L	0,20-1,6	0,10-0,16		●		△	●	

TCGT

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / Grades					
			ap (mm)	Vc (m/dk) <i>(m/min)</i>	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) <i>(mm/rev)</i>	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CL2	TCGT 110202L	0,20-1,0	0,05-0,18		●		△	●	
		TCGT 110204L	0,22-1,2	0,07-0,20		●		△	●	
		TCGT 16T302L	0,22-1,2	0,07-0,20		●			●	
		TCGT 16T304L	0,25-1,5	0,10-0,22		●			●	

SERMET UÇLAR / CERMET INSERTS

POZİTİF UÇLAR/ POSITIVE INSERTS

TCMT

Ürün Görseli Insert Shape	CB	Uç Kodu Insert Code	ISO		Kaliteler / Grades						
			ap (mm)	Vc (m/dk) (m/min)	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)	
				fn (mm/dev) (mm/rev)	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120	
	CPF1	TCMT 090202	0,20-2,0	0,08-0,25	●	○	△				
		TCMT 090204	0,24-2,4	0,10-0,25	●	○	△				
		TCMT 110202	0,20-2,0	0,08-0,25	●	○	△				
		TCMT 110204	0,24-2,4	0,10-0,25	●	○	△				
		TCMT 110208	0,26-2,6	0,10-0,28	●	○	△				
		TCMT 110302	0,20-2,0	0,08-0,25	●						
		TCMT 110304	0,24-2,4	0,10-0,25	●						
		TCMT 110308	0,26-2,6	0,10-0,28	●						
		TCMT 16T304	0,24-2,4	0,10-0,25	●						
		TCMT 16T308	0,26-2,6	0,10-0,28	●						
	CF1	TCMT 090202	0,50-2,00	0,06-0,12		●	●		△	△	
		TCMT 090204	0,50-2,00	0,08-0,22		●	●		△	△	
		TCMT 110202	0,50-2,00	0,06-0,12		●	●		△	△	
		TCMT 110204	0,50-2,00	0,08-0,22		●	●		△	△	
		TCMT 110208	0,50-2,00	0,10-0,25		●	●		△	△	
		TCMT 110302	0,50-2,00	0,06-0,12		●	●				
		TCMT 110304	0,50-2,00	0,08-0,22		●	●				
		TCMT 110308	0,50-2,00	0,10-0,25		●	●				
		TCMT 16T304	0,50-2,00	0,08-0,22		●	●				
		TCMT 16T308	0,50-2,00	0,10-0,25		●	●				
	CMT	TCMT 110204	0,50-2,5	0,12-0,20	△		○		●	●	
		TCMT 16T304	0,50-2,5	0,12-0,20	△		○		●	●	

● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

△ Özel Sipariş - Special order

SERMET UÇLAR / CERMET INSERTS

POZİTİF UÇLAR/ POSITIVE INSERTS

TPGT

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / Grades					
			ap (mm)	Vc (m/dk) <i>(m/min)</i>	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) <i>(mm/rev)</i>	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CLF	TPGT 090202	0,30-1,2	0,10-0,20			Δ	●		
		TPGT 090204	0,30-1,2	0,10-0,20			Δ	●		
		TPGT 110302	0,30-1,2	0,10-0,20				●		
		TPGT 110304	0,30-1,2	0,10-0,20				●		
		TPGT 110308	0,50-1,2	0,10-0,20				●		

TPMT

Ürün Görseli <i>Insert Shape</i>	CB	Uç Kodu <i>Insert Code</i>	ISO		Kaliteler / Grades					
			ap (mm)	Vc (m/dk) <i>(m/min)</i>	350 (100-600)	300 (100-500)	250 (100-400)	220 (90-350)	300 (100-500)	250 (100-400)
				fn (mm/dev) <i>(mm/rev)</i>	CN7610	CN7115	CN7120	CN7130	CP5115	CP1120
	CAL1	TPMT 110302	0,10-1,5	0,08-0,15		○	○	○	○	○
		TPMT 110304	0,20-1,6	0,10-0,16		Δ	●	○	Δ	●
		TPMT 110308	0,22-2,0	0,12-0,20		○	○	○	○	○
	CFI	TPMT 110302	0,50-2,00	0,06-0,12		●	●		Δ	Δ
		TPMT 110304	0,50-2,00	0,08-0,22		●	●			
		TPMT 110308	0,50-2,00	0,10-0,25		●	●			

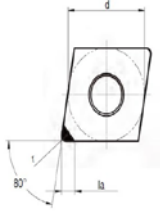
● Stok ürün - Stock item

○ Stok dışı ürün - Non Stock item

Δ Özel Sipariş - Special order

CBN KESİCİ UÇLAR/ CBN INSERTS

Negatif (Negative) 80°(CN)

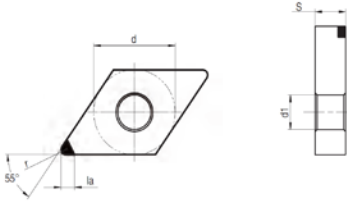


Ölçüler / Dimension				
Type	d	s	la	d1
CN_1204_	12,7	4,76	3,0	5,16

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	CNGA 120402 S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	CNGA 120404 S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	CNGA 120408 S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	CNGA 120412 S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	2C-CNGA 120402 S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	2C-CNGA 120404 S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	2C-CNGA 120408 S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-CNGA 120412 S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	4C-CNGA 120402 S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	4C-CNGA 120404 S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	4C-CNGA 120408 S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	4C-CNGA 120412 S01020	1,2	0.03-0.3	0.05-0.5	○	○	○

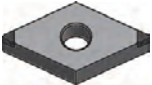
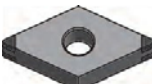
CBN KESİCİ UÇLAR/ CBN INSERTS

Negatif (Negative) 55°(DN)



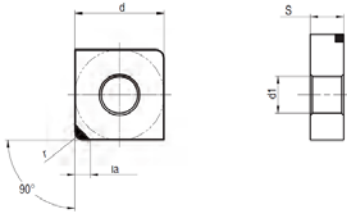
Ölçüler / Dimension

Type	d	s	la	d1
DN_1504_	12,7	4,76	3,0	5,16
DN_1506_	12,7	6,35	3,0	5,16

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	DNGA 150402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	DNGA 150404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	DNGA 150408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	DNGA 150412-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	DNGA 150602-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	DNGA 150604-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	DNGA 150608-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	DNGA 150612-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	2C-DNGA 150402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	2C-DNGA 150404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	2C-DNGA 150408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-DNGA 150412-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	2C-DNGA 150602-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	2C-DNGA 150604-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	2C-DNGA 150608-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-DNGA 150612-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	4C-DNGA 150402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	4C-DNGA 150404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	4C-DNGA 150408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	4C-DNGA 150412-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○
	4C-DNGA 150602-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	4C-DNGA 150604-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	4C-DNGA 150608-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	4C-DNGA 150612-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○

CBN KESİCİ UÇLAR/ CBN INSERTS

Negatif (Negative) 90°(SN)

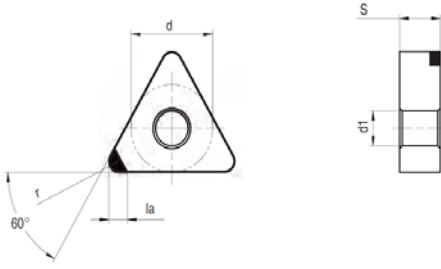


Ölçüler / Dimension				
Type	d	s	la	d1
SN_1204_	12,7	4,76	3,0	5,16

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	SNGA 120402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	SNGA 120404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	SNGA 120408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	SNGA 120412-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	4C-SNGA 120402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	4C-SNGA 120404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	4C-SNGA 120408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	4C-SNGA 120412-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	8C-SNGA 120402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	8C-SNGA 120404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	8C-SNGA 120408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	8C-SNGA 120412-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○

CBN KESİCİ UÇLAR/ CBN INSERTS

Negatif(Negative)60°(TN)

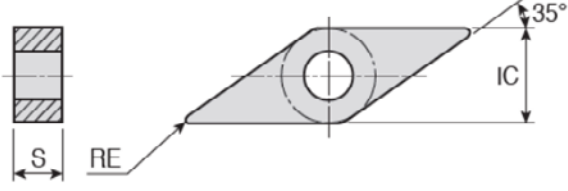


Ölçüler / Dimension				
Type	d	s	la	d1
TN_1604_	9,5	4,76	3,0	3,81

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	TNGA 160402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	TNGA 160404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	TNGA 160408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	TNGA 160412-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	3C-TNGA 160402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	3C-TNGA 160404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	3C-TNGA 160408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	3C-TNGA 160412-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	6C-TNGA 160402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	6C-TNGA 160404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	6C-TNGA 160408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	6C-TNGA 160412-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○

CBN KESİCİ UÇLAR/ CBN INSERTS

Negatif (Negative) 35°(VN)

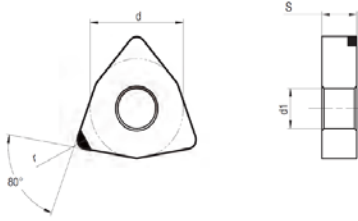


Ölçüler / Dimension				
Type	d	s	la	d1
VN_1604_	9,5	4,76	3,0	3,81

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	VNGA 160402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	VNGA 160404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	VNGA 160408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	VNGA 160412-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	2C-VNGA 160402-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	2C-VNGA 160404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	2C-VNGA 160408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-VNGA 160412-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○
	4C-VNGA 160402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	4C-VNGA 160404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	4C-VNGA 160408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	4C-VNGA 160412-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○




CBN KESİCİ UÇLAR/ CBN INSERTS

Negatif (Negative) 80°(WN)



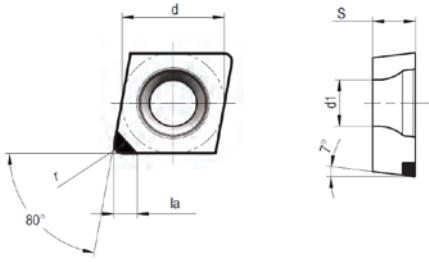
Ölçüler / Dimension

Type	d	s	la	d1
W N_0804	12,7	4,76	3,0	5,16

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	W NGA 080402-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	W NGA 080404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	W NGA 080408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	W NGA 080412-S01020	1,2	0.03-0.3	0.05-0.5	●	●	●
	3C-W NGA 080402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	3C-W NGA 080404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	3C-W NGA 080408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	3C-W NGA 080412-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○
	6C-W NGA 080402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	6C-W NGA 080404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	6C-W NGA 080408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	6C-W NGA 080412-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○

CBN KESİCİ UÇLAR/ CBN INSERTS

Pozitif (Positive) 80°(CC)



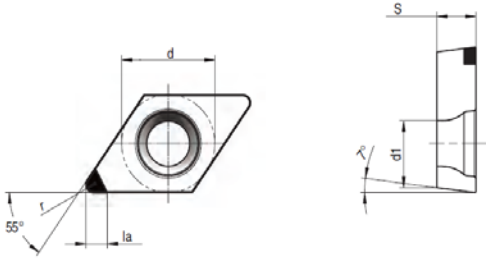
Ölçüler / Dimension

Type	d	s	la	d1
CC_0602_	6,4	2,38	3,0	2,80
CC_09T3_	9,52	3,97	3,0	4,4
CC_1204_	12,7	4,76	3,0	5,50

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	CCGW 060202-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	CCGW 060204-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	CCGW 060208-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	CCGW 09T302-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	CCGW 09T304-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	CCGW 09T308-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	CCGW 120402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	CCGW 120404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	CCGW 120408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	CCGW 120412-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○
	2C-CCGW 060202-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	2C-CCGW 060204-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	2C-CCGW 060208-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-CCGW 09T302-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	2C-CCGW 09T304-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	2C-CCGW 09T308-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-CCGW 120402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	2C-CCGW 120404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	2C-CCGW 120408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	2C-CCGW 120412-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○



CBN KESİCİ UÇLAR/ CBN INSERTS

Pozitif (Positive) 55°(DC)



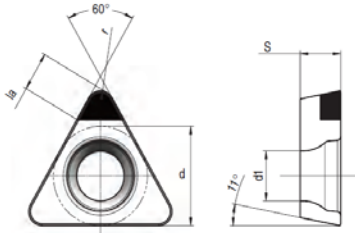
Ölçüler / Dimension

Type	d	s	la	d1
DC_0702_	6,4	2,38	3,0	2,80
DC_11T3_	9,52	3,97	3,0	4,4

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	DCGW 070202-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	DCGW 070204-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	DCGW 070208-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	DCGW 11T302-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	DCGW 11T304-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	DCGW 11T308-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	DCGW 11T312-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○
	2C-DCGW 070202-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	2C-DCGW 070204-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	2C-DCGW 070208-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-DCGW 11T302-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	2C-DCGW 11T304-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	2C-DCGW 11T308-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-DCGW 11T312-S01020	1,2	0.03-0.3	0.05-0.5	○	○	○

CBN KESİCİ UÇLAR/ CBN INSERTS

Pozitif (Positive) 60°(TP)

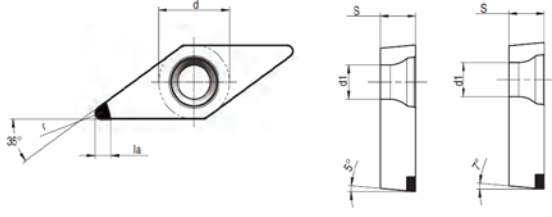


Ölçüler / Dimension				
Type	d	s	la	d1
TP_0802_	4,8	2,38	3,0	2,40
TP_0902_	5,56	2,38	3,0	2,8
TP_1103_	6,35	3,18	3,0	3,3
TP_1604_	9,5	4,76	3,0	4,40

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	TPGW 080202-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	TPGW 080204-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	TPGW 090202-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	TPGW 090204-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	TPGW 090208-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	TPGW 110302-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	TPGW 110304-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	TPGW 160402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	TPGW 160404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	TPGW 160408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	3C-TPGW 080202-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	3C-TPGW 080204-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	3C-TPGW 090202-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	3C-TPGW 090204-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	3C-TPGW 090208-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	3C-TPGW 110302-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	3C-TPGW 110304-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	3C-TPGW 160402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	3C-TPGW 160404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	3C-TPGW 160408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○



CBN KESİCİ UÇLAR/ CBN INSERTS

Pozitif (Positive) 35°(V)



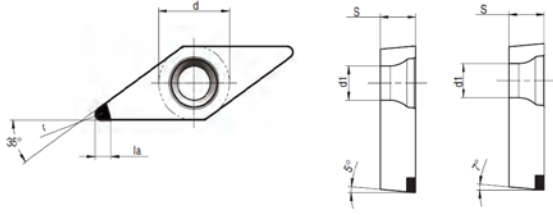
Ölçüler / Dimension

Type	d	s	la	d1
VB_1103_	6,35	3,18	3,0	2,80
VC_1103_	6,35	3,18	3,0	2,80
VB_1604_	9,52	4,76	3,0	4,40
VC_1604_	9,52	4,76	3,0	4,40

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	VBGW 110302-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	VBGW 110304-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	VBGW 110308-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	VBGW 160402-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	VBGW 160404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	VBGW 160408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-VBGW 110302-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	2C-VBGW 110304-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	2C-VBGW 110308-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	2C-VBGW 160402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	2C-VBGW 160404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	2C-VBGW 160408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○

CBN KESİCİ UÇLAR/ CBN INSERTS

Pozitif (Positive) 35°(V)



Ölçüler / Dimension				
Type	d	s	la	d1
VB_1103_	6,35	3,18	3,0	2,80
VC_1103_	6,35	3,18	3,0	2,80
VB_1604_	9,52	4,76	3,0	4,40
VC_1604_	9,52	4,76	3,0	4,40

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kaliteler Grades		
			f (mm/rev)	ap (mm)	BN7405	BN7415	BN7208
	VCGW 110302-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	VCGW 110304-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	VCGW 110308-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	VCGW 160402-S01020	0,2	0.03-0.3	0.05-0.5	●	●	●
	VCGW 160404-S01020	0,4	0.03-0.3	0.05-0.5	●	●	●
	VCGW 160408-S01020	0,8	0.03-0.3	0.05-0.5	●	●	●
	2C-VCGW 110302-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	2C-VCGW 110304-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	2C-VCGW 110308-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○
	2C-VCGW 160402-S01020	0,2	0.03-0.3	0.05-0.5	○	○	○
	2C-VCGW 160404-S01020	0,4	0.03-0.3	0.05-0.5	○	○	○
	2C-VCGW 160408-S01020	0,8	0.03-0.3	0.05-0.5	○	○	○

CBN KESİCİ UÇLAR/ CBN INSERTS

Solid CBN

CNGG

Uçlar Inserts	Uç Kodu Insert Code	Ölçüler / <i>Dimensions</i> (mm)			Kaliteler / <i>Grades</i>	
		I.C.	T	r	BS7204	BP2204
	CNGN 120408	12,70	4,76	0,8	●	○
	CNGN 120412	12,70	4,76	1,2	●	○

SNGN

Uçlar Inserts	Uç Kodu Insert Code	Ölçüler / <i>Dimensions</i> (mm)			Kaliteler / <i>Grades</i>	
		I.C.	T	r	BS7204	BP2204
	SNGN 090304	9,53	3,18	0,4	○	○
	SNGN 090308	9,53	3,18	0,8	○	○
	SNGN 120404	12,70	4,76	0,4	○	○
	SNGN 120408	12,76	4,76	0,8	●	○
	SNGN 120412	12,76	4,76	1,2	●	○

TNGN

Uçlar Inserts	Uç Kodu Insert Code	Ölçüler / <i>Dimensions</i> (mm)			Kaliteler / <i>Grades</i>	
		I.C.	T	r	BS7204	BP2204
	TNGN 160408	9,525	4,76	0,8	●	○
	TNGN 160412	9,525	4,76	1,2	●	○

CBN KESİCİ UÇLAR/ CBN INSERTS

Solid CBN

RNGG

Uçlar Inserts	Uç Kodu Insert Code	Ölçüler-Dimensions (mm)			Kaliteler-Grades		
		I.C.	s	r	BS7404	BS7204	BP2204
	RNGN 060300	6,35	3,18		○	○	○
	RNGN 090300	9,525	3,18		○	○	○
	RNGN 090400	9,525	4,76		○	○	○
	RNGN 120300	12,70	3,18		○	○	○
	RNGN 120400	12,70	4,76		○	○	○

RCGX

Uçlar Inserts	Uç Kodu Insert Code	Ölçüler / Dimensions (mm)				Kaliteler / Grades		
		I.C.	t	s	α	BN7405	BN7415	BN7208
	RCGX 060300	6,35	3,18	3,32	140°	●	●	○
	RCGX 090300	9,525	3,18	3,32	140°	●	●	○
	RCGX 090700	9,525	7,7	7,94	120°	○	○	○
	RCGX 120400	12,70	4,76	4,94	140°	●	●	○
	RCGX 120700	12,70	7,7	7,94	140°	○	○	○
	RCGX 191000	19,05	9,77	10	120°	○	○	○

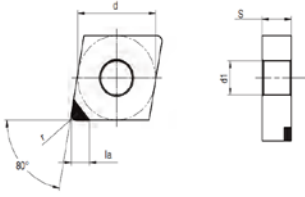
Full Face CBN

RCGX

Uçlar Inserts	Uç Kodu Insert Code	Ölçüler / Dimensions (mm)				Kaliteler / Grades		
		I.C.	t	T	α	BS7404	BS7204	BP2204
	RCGX 060300	6,35	3,18	3,32	140°	●	●	○
	RCGX 090300	9,525	3,18	3,32	140°	●	●	○
	RCGX 090700	9,53	7,7	7,94	120°	●	○	○
	RCGX 120400	12,700	4,76	4,94	140°	●	●	○
	RCGX 120700	12,70	7,7	7,94	140°	●	○	○
	RCGX 191000	19,050	9,77	10	120°	○	○	○

PCD KESİCİ UÇLAR/ PCD INSERTS

Negatif (Negative) 80°(CN)

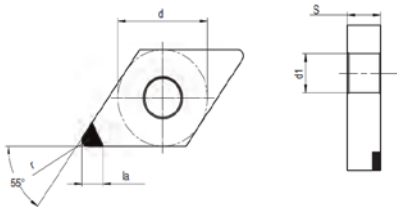


Ölçüler / Dimension

Type	d	s	la	d1
CN_1204_	12,7	4,76	3	5,16

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kalite Grades
			f (mm/rev)	ap (mm)	DN7505
	CNGA 120402	0,2	0.03-0.2	0.05-0.5	○
	CNGA 120404	0,4	0.03-0.2	0.05-0.5	●
	CNGA 120408	0,8	0.03-0.2	0.05-0.5	●
	2C-CNGA 120402	0,2	0.03-0.2	0.05-0.5	○
	2C-CNGA 120404	0,4	0.03-0.2	0.05-0.5	●
	2C-CNGA 120408	0,8	0.03-0.2	0.05-0.5	●

Negatif (Negative) 55°(DN)



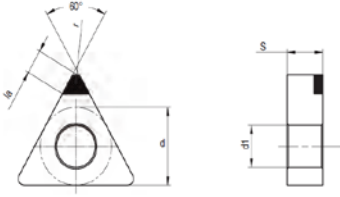
Ölçüler / Dimension

Type	d	s	la	d1
DN_1504_	12,7	4,76	3	5,16

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kalite Grades
			f (mm/rev)	ap (mm)	DN7505
	DNGA 150402	0,2	0.03-0.2	0.05-0.5	●
	DNGA 150404	0,4	0.03-0.2	0.05-0.5	●
	DNGA 150408	0,8	0.03-0.2	0.05-0.5	●
	2C-DNGA 150402	0,2	0.03-0.2	0.05-0.5	○
	2C-DNGA 150404	0,4	0.03-0.2	0.05-0.5	○
	2C-DNGA 150408	0,8	0.03-0.2	0.05-0.5	○

PCD KESİCİ UÇLAR/ PCD INSERTS

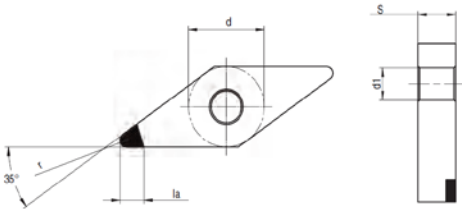
Negatif (Negative) 60°(TN)



Ölçüler / Dimension				
Type	d	s	la	d1
TN_1604_	9,52	4,76	3	3,81

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kalite Grades
			f (mm/rev)	ap (mm)	DN7505
	TNGA 160402	0,2	0.03-0.2	0.05-0.5	●
	TNGA 160404	0,4	0.03-0.2	0.05-0.5	●
	TNGA 160408	0,8	0.03-0.2	0.05-0.5	●
	3C-TNGA 160402	0,2	0.03-0.2	0.05-0.5	○
	3C-TNGA 160404	0,4	0.03-0.2	0.05-0.5	○
	3C-TNGA 160408	0,8	0.03-0.2	0.05-0.5	○

Negatif (Negative) 35°(VN)

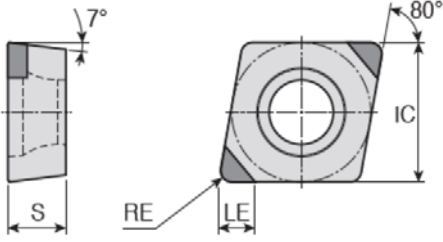


Ölçüler / Dimension				
Type	d	s	la	d1
VN_1604_	9,525	4,76	3	3,81

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kalite Grades
			f (mm/rev)	ap (mm)	DN7505
	VNGA 160402	0,2	0.03-0.2	0.05-0.5	●
	VNGA 160404	0,4	0.03-0.2	0.05-0.5	●
	VNGA 160408	0,8	0.03-0.2	0.05-0.5	●
	2C-VNGA 160402	0,2	0.03-0.2	0.05-0.5	○
	2C-VNGA 160404	0,4	0.03-0.2	0.05-0.5	○
	2C-VNGA 160408	0,8	0.03-0.2	0.05-0.5	○

PCD KESİCİ UÇLAR/ PCD INSERTS

Pozitif (Positive) 80°(CC)

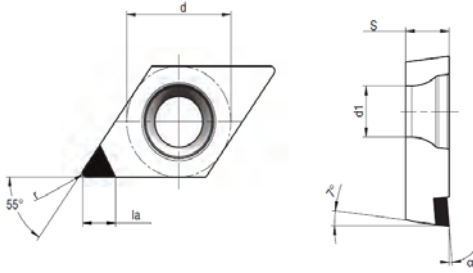


Ölçüler / Dimension				
Type	d	s	la	d1
CC_0602_	6,35	2,38	3	2,8
CC_09T3_	9,5	3,97	3,0	4,40
CC_1204_	12,7	4,76	3	5,5

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	Ø (°)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kalite Grades
				f (mm/rev)	ap (mm)	DN7505
	CCGW 060202	0,2	7°	0.03-0.2	0.05-0.5	●
	CCGW 060204	0,4	7°	0.03-0.2	0.05-0.5	●
	CCGW 060208	0,8	7°	0.03-0.2	0.05-0.5	●
	CCGW 09T302	0,2	7°	0.03-0.2	0.05-0.5	●
	CCGW 09T304	0,4	7°	0.03-0.2	0.05-0.5	●
	CCGW 09T308	0,8	7°	0.03-0.2	0.05-0.5	●
	CCGW 120402	0,2	7°	0.03-0.2	0.05-0.5	○
	CCGW 120404	0,4	7°	0.03-0.2	0.05-0.5	○
	CCGW 120408	0,8	7°	0.03-0.2	0.05-0.5	○
	2C-CCGW 060202	0,2	7°	0.03-0.2	0.05-0.5	●
	2C-CCGW 060204	0,4	7°	0.03-0.2	0.05-0.5	●
	2C-CCGW 060208	0,8	7°	0.03-0.2	0.05-0.5	●
	2C-CCGW 09T302	0,2	7°	0.03-0.2	0.05-0.5	●
	2C-CCGW 09T304	0,4	7°	0.03-0.2	0.05-0.5	●
	2C-CCGW 09T308	0,8	7°	0.03-0.2	0.05-0.5	●
	2C-CCGW 120402	0,2	7°	0.03-0.2	0.05-0.5	○
	2C-CCGW 120404	0,4	7°	0.03-0.2	0.05-0.5	○
	2C-CCGW 120408	0,8	7°	0.03-0.2	0.05-0.5	○

PCD KESİCİ UÇLAR/ PCD INSERTS

Pozitif (Positive) 55°(DC)

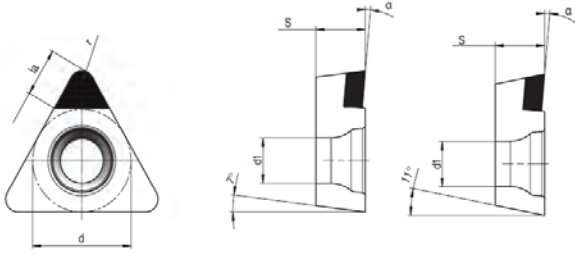


Ölçüler / Dimension				
Type	d	s	la	d1
DC_0702_	6,35	2,38	3	2,8
DC_11T3_	9,5	3,97	3,0	4,40

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	∠ (°)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kalite Grades
				f (mm/rev)	ap (mm)	DN7505
	DCGW 070202	0,2	7°	0.03-0.2	0.05-0.5	●
	DCGW 070204	0,4	7°	0.03-0.2	0.05-0.5	●
	DCGW 070208	0,8	7°	0.03-0.2	0.05-0.5	●
	DCGW 11T302	0,2	7°	0.03-0.2	0.05-0.5	●
	DCGW 11T304	0,4	7°	0.03-0.2	0.05-0.5	●
	DCGW 11T308	0,8	7°	0.03-0.2	0.05-0.5	●
	2C-DCGW 070202	0,2	7°	0.03-0.2	0.05-0.5	○
	2C-DCGW 070204	0,4	7°	0.03-0.2	0.05-0.5	○
	2C-DCGW 070208	0,8	7°	0.03-0.2	0.05-0.5	○
	2C-DCGW 11T302	0,2	7°	0.03-0.2	0.05-0.5	○
	2C-DCGW 11T304	0,4	7°	0.03-0.2	0.05-0.5	○
	2C-DCGW 11T308	0,8	7°	0.03-0.2	0.05-0.5	○

PCD KESİCİ UÇLAR/ PCD INSERTS

Pozitif (Positive) 60°(T)



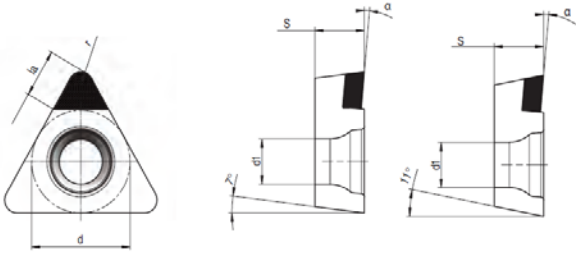
Ölçüler / Dimension

Type	d	s	la	d1
TC_0802_	4,76	2,38	3	2,4
TC_1103_	6,4	3,18	3,0	2,80
TC_16T3_	9,5	3,97	2,5	4,40
TP_0802_	4,76	2,38	3	2,4
TP_1102_	6,35	2,38	4	2,8
TP_1103_	6,35	3,18	4	3,4
TP_1604_	9,5	4,76	3,0	4,40

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	∅ (°)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kalite Grades
				f (mm/rev)	ap (mm)	DN7505
	TCGW 080202	0,2	7°	0.03-0.2	0.05-0.5	○
	TCGW 080204	0,4	7°	0.03-0.2	0.05-0.5	○
	TCGW 080208	0,8	7°	0.03-0.2	0.05-0.5	○
	TCGW 110202	0,2	7°	0.03-0.2	0.05-0.5	●
	TCGW 110204	0,4	7°	0.03-0.2	0.05-0.5	●
	TCGW 110302	0,2	7°	0.03-0.2	0.05-0.5	●
	TCGW 110304	0,4	7°	0.03-0.2	0.05-0.5	●
	TCGW 110308	0,8	7°	0.03-0.2	0.05-0.5	●
	TCGW 16T302	0,2	7°	0.03-0.2	0.05-0.5	●
	TCGW 16T304	0,4	7°	0.03-0.2	0.05-0.5	●
	TCGW 16T308	0,8	7°	0.03-0.2	0.05-0.5	●
	3C-TCGW 080202	0,2	7°	0.03-0.2	0.05-0.5	○
	3C-TCGW 080204	0,4	7°	0.03-0.2	0.05-0.5	○
	3C-TCGW 080208	0,8	7°	0.03-0.2	0.05-0.5	○
	3C-TCGW 110302	0,2	7°	0.03-0.2	0.05-0.5	○
	3C-TCGW 110304	0,4	7°	0.03-0.2	0.05-0.5	○
	3C-TCGW 110308	0,8	7°	0.03-0.2	0.05-0.5	○
	3C-TCGW 16T302	0,2	7°	0.03-0.2	0.05-0.5	○
	3C-TCGW 16T304	0,4	7°	0.03-0.2	0.05-0.5	○
	3C-TCGW 16T308	0,8	7°	0.03-0.2	0.05-0.5	○

PCD KESİCİ UÇLAR/ PCD INSERTS

Pozitif (Positive) 60°(T)

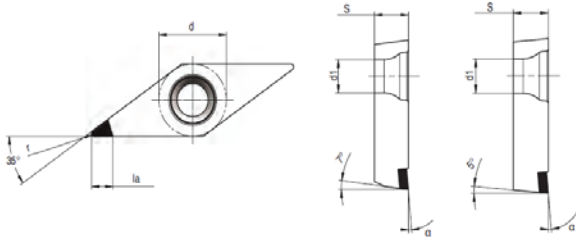


Ölçüler / Dimension				
Type	d	s	la	d1
TC_0802_	4,76	2,38	3	2,4
TC_1103_	6,4	3,18	3,0	2,80
TC_16T3_	9,5	3,97	2,5	4,40
TP_0802_	4,76	2,38	3	2,4
TP_1102_	6,35	2,38	4	2,8
TP_1103_	6,35	3,18	4	3,4
TP_1604_	9,5	4,76	3,0	4,40





Uçlar Inserts	Uç Kodu Insert Code	r (mm)	∠ (°)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kalite Grades
				f (mm/rev)	ap (mm)	DN7505
	TPGW 080202	0,2	11°	0.03-0.2	0.05-0.5	●
	TPGW 080204	0,4	11°	0.03-0.2	0.05-0.5	●
	TPGW 110202	0,2	11°	0.03-0.2	0.05-0.5	●
	TPGW 110204	0,4	11°	0.03-0.2	0.05-0.5	●
	TPGW 110304	0,4	11°	0.03-0.2	0.05-0.5	●
	TPGW 110308	0,8	11°	0.03-0.2	0.05-0.5	●
	TPGW 160302	0,2	11°	0.03-0.2	0.05-0.5	●
	TPGW 160304	0,4	11°	0.03-0.2	0.05-0.5	●
	3C-TPGW 080202	0,2	11°	0.03-0.2	0.05-0.5	○
	3C-TPGW 080204	0,4	11°	0.03-0.2	0.05-0.5	○
	3C-TPGW 080208	0,8	11°	0.03-0.2	0.05-0.5	○
	3C-TPGW 160402	0,2	11°	0.03-0.2	0.05-0.5	○
	3C-TPGW 160404	0,4	11°	0.03-0.2	0.05-0.5	○
	3C-TPGW 160408	0,8	11°	0.03-0.2	0.05-0.5	○

PCD KESİCİ UÇLAR/ PCD INSERTS

Pozitif (Positive) 35°(V)



Ölçüler / Dimension				
Type	d	s	la	d1
VB_1103_	6,35	3,18	3,0	2,80
VB_1604_	9,5	4,76	3,0	4,40
VC_1103_	6,35	3,18	3,0	2,80
VC_1604_	9,5	4,76	3,0	4,40

Uçlar Inserts	Uç Kodu Insert Code	r (mm)	∠ (°)	Önerilen Kesme Koşulları Recommended Cutting Parameters		Kalite Grades
				f (mm/rev)	ap (mm)	DN7505
	VBGW 110302	0,2	5°	0.03-0.2	0.05-0.5	●
	VBGW 110304	0,4	5°	0.03-0.2	0.05-0.5	●
	VBGW 110308	0,8	5°	0.03-0.2	0.05-0.5	●
	VBGW 160402	0,2	5°	0.03-0.2	0.05-0.5	●
	VBGW 160404	0,4	5°	0.03-0.2	0.05-0.5	●
	VBGW 160408	0,8	5°	0.03-0.2	0.05-0.5	●
	2C-VBGW 110302	0,2	5°	0.03-0.2	0.05-0.5	○
	2C-VBGW 110304	0,4	5°	0.03-0.2	0.05-0.5	○
	2C-VBGW 110308	0,8	5°	0.03-0.2	0.05-0.5	○
	2C-VBGW 160402	0,2	5°	0.03-0.2	0.05-0.5	●
	2C-VBGW 160404	0,4	5°	0.03-0.2	0.05-0.5	●
	2C-VBGW 160408	0,8	5°	0.03-0.2	0.05-0.5	●
	VCGW 110302	0,2	7°	0.03-0.2	0.05-0.5	●
	VCGW 110304	0,4	7°	0.03-0.2	0.05-0.5	●
	VCGW 160404	0,4	7°	0.03-0.2	0.05-0.5	●
	VCGW 160408	0,8	7°	0.03-0.2	0.05-0.5	●
	VCGW 160412	1,2	7°	0.03-0.2	0.05-0.5	●
	2C-VCGW 110302	0,2	7°	0.03-0.2	0.05-0.5	●
	2C-VCGW 110304	0,4	7°	0.03-0.2	0.05-0.5	●
	2C-VCGW 110308	0,2	7°	0.03-0.2	0.05-0.5	●
	2C-VCGW 160402	0,2	7°	0.03-0.2	0.05-0.5	●
	2C-VCGW 160404	0,2	7°	0.03-0.2	0.05-0.5	●
	2C-VCGW 160408	0,2	7°	0.03-0.2	0.05-0.5	●
	2C-VCGW 160412	0,4	7°	0.03-0.2	0.05-0.5	●

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